

1/42

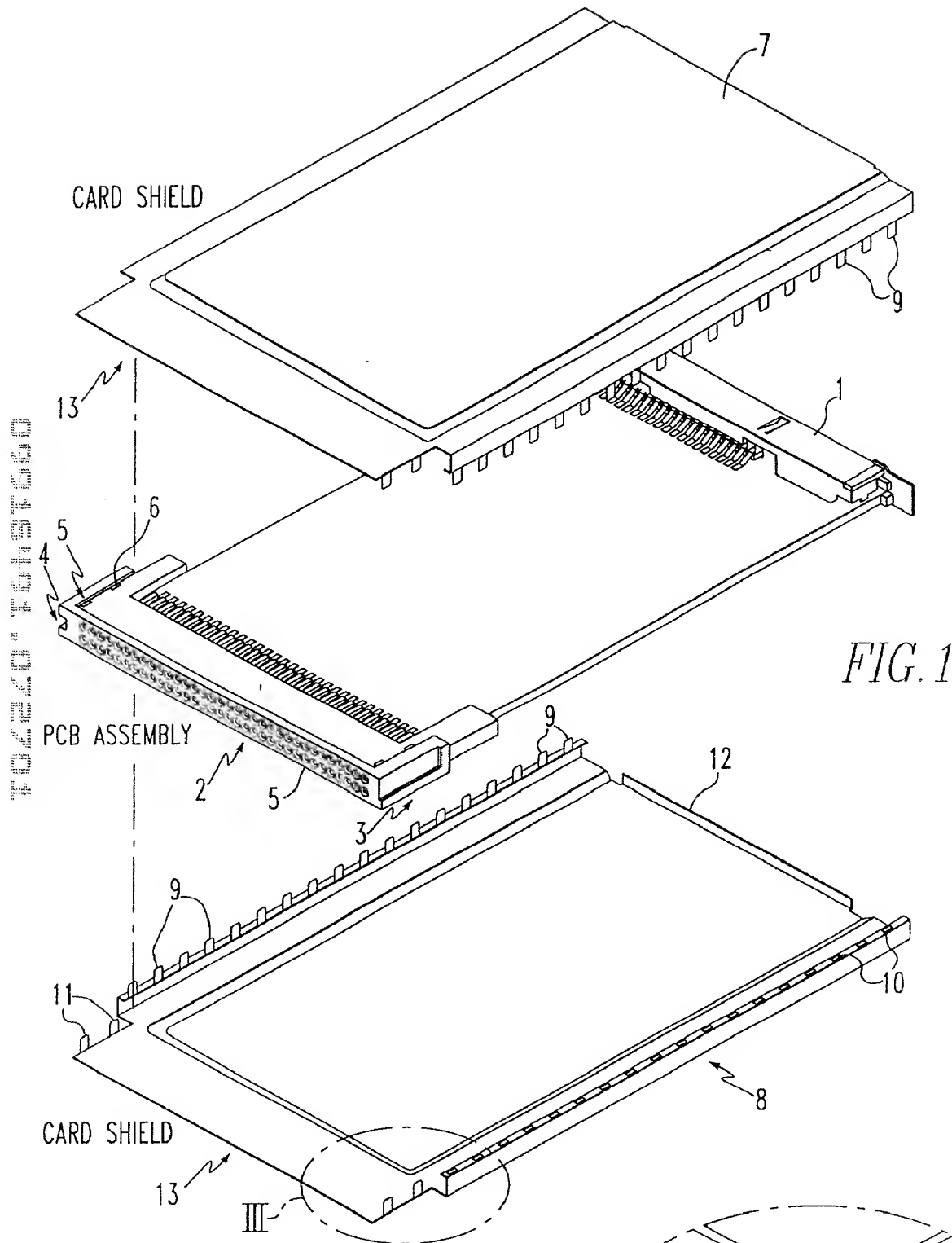


FIG. 1

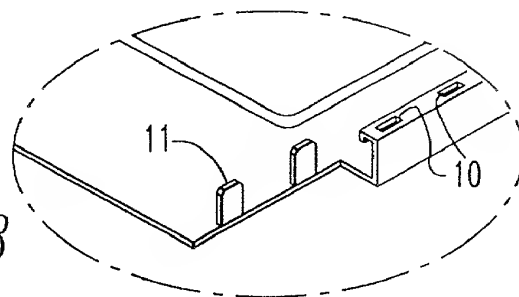


FIG. 3

2/42

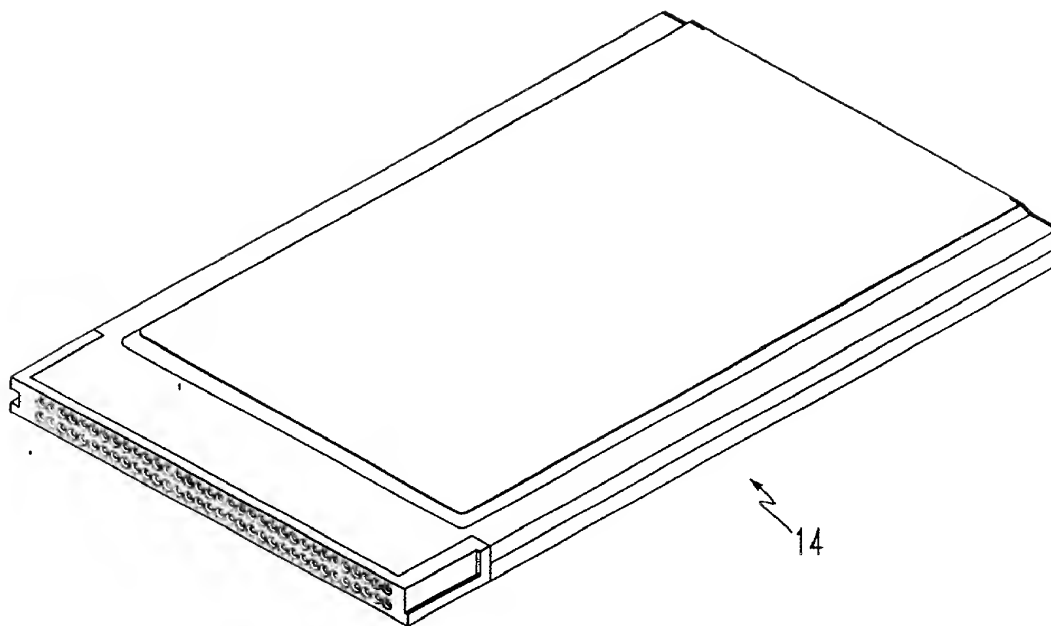


FIG.2

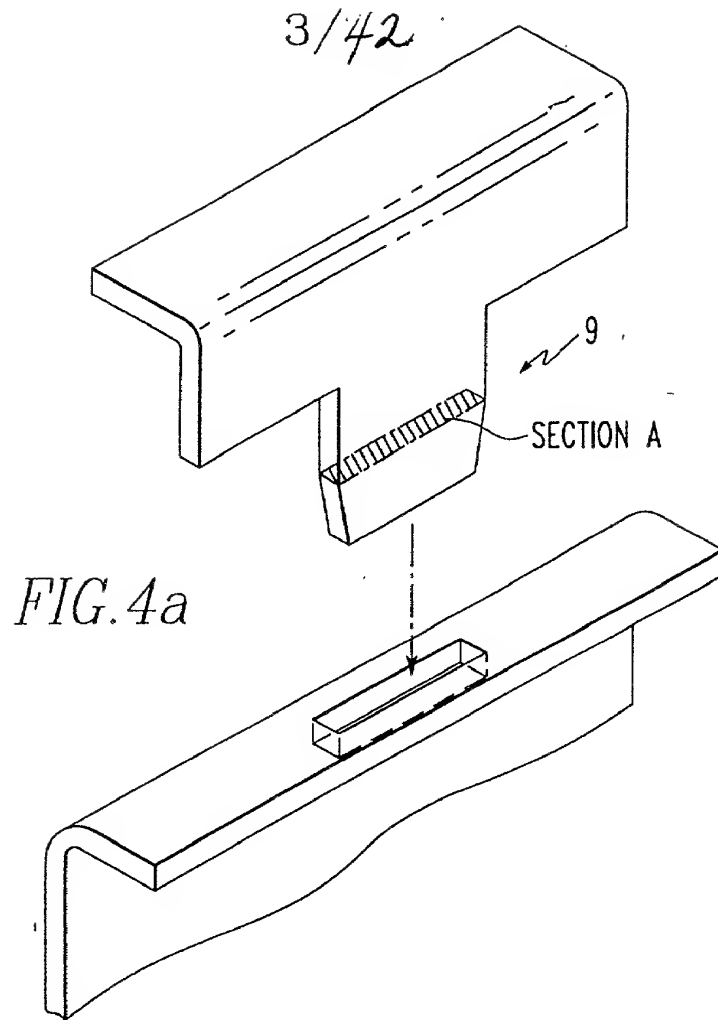


FIG. 4g

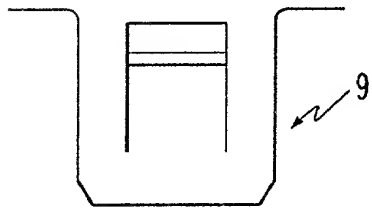


FIG. 4b



FIG. 4h

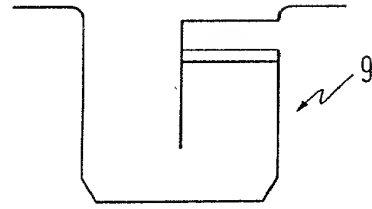


FIG. 4c

SECTION A

PRESS FIT

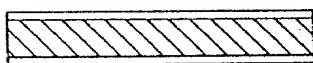


FIG. 4d

TWISTED

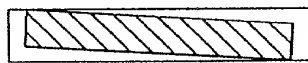


FIG. 4e

CURVED

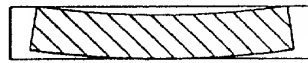


FIG. 4f

4/42

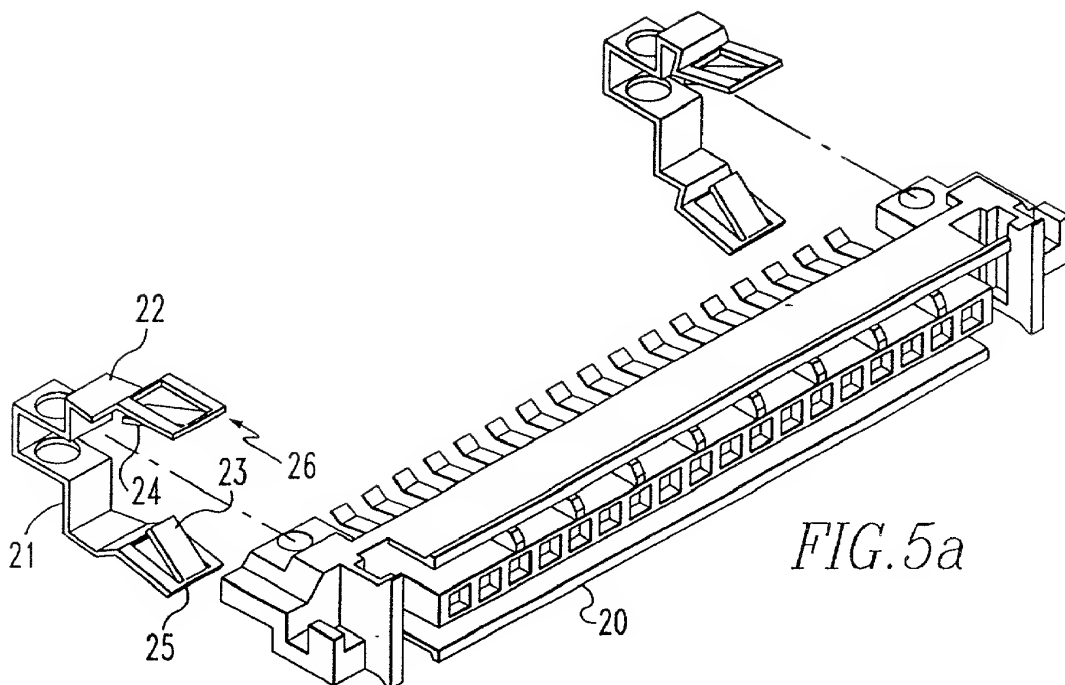


FIG. 5a

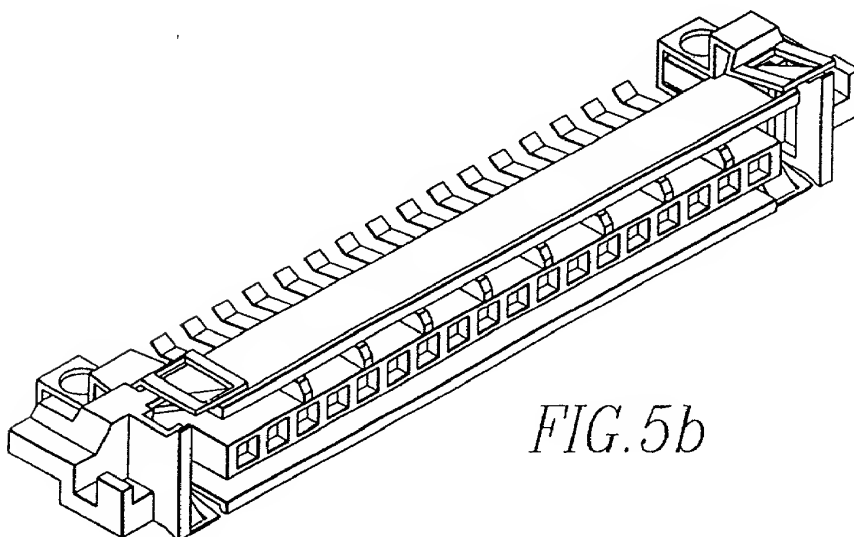


FIG. 5b

5/42

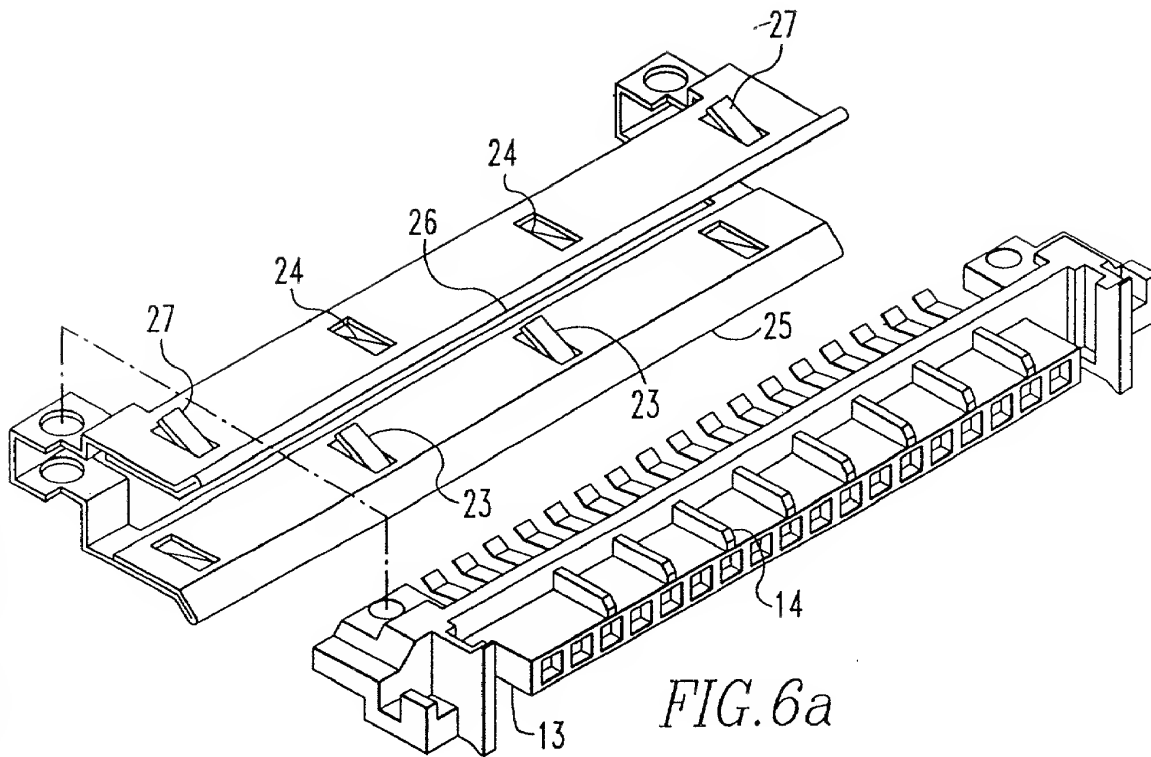


FIG. 6a

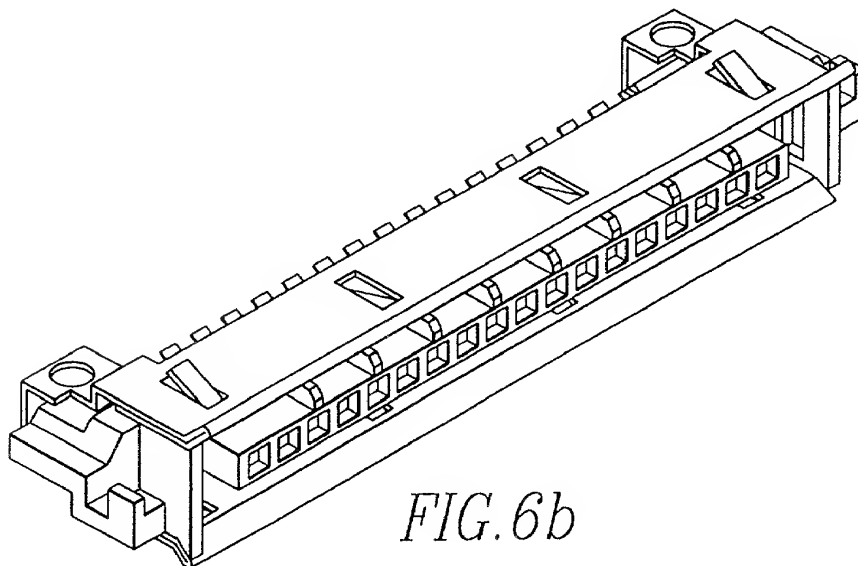


FIG. 6b

6/42

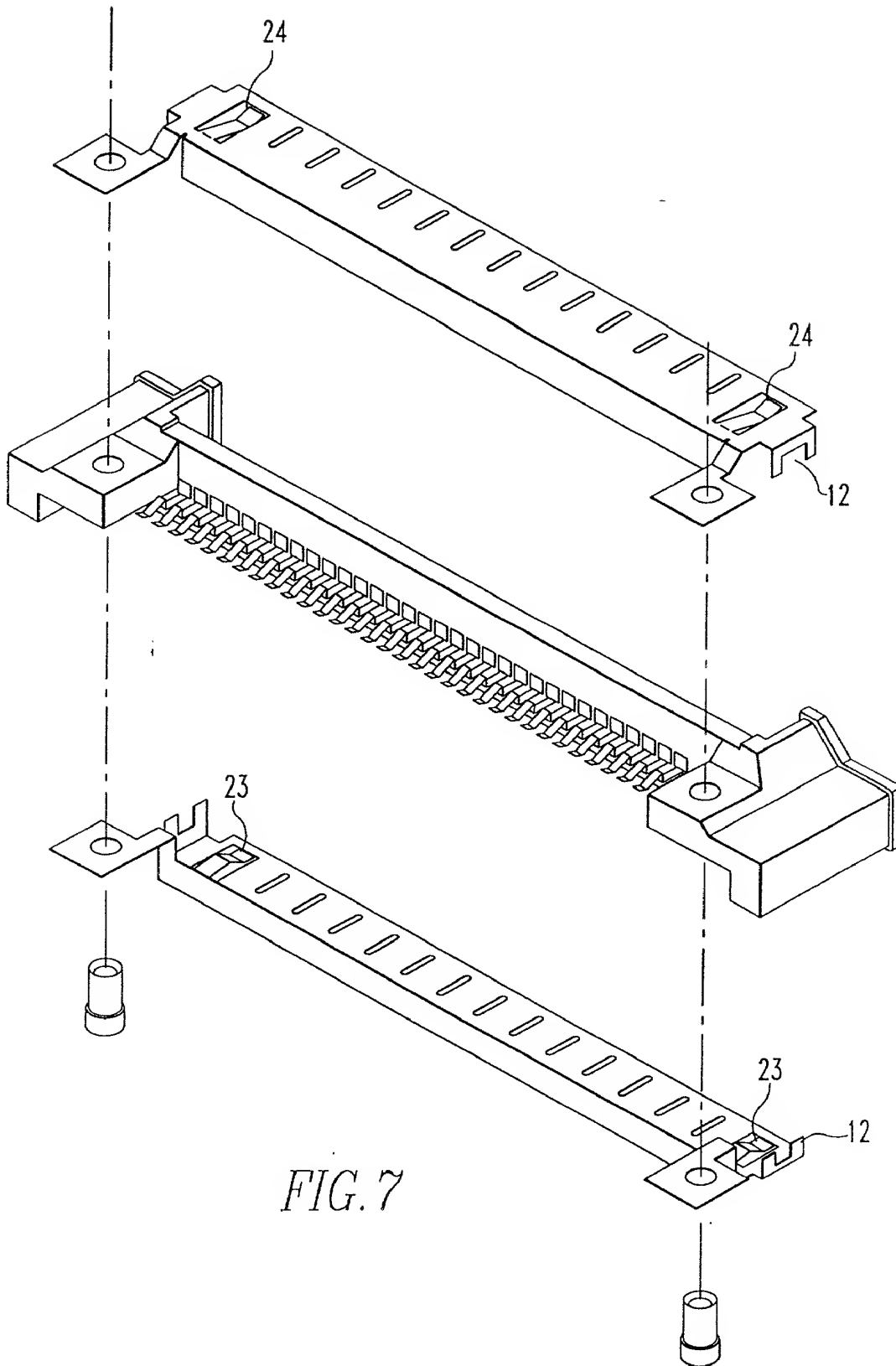


FIG. 7

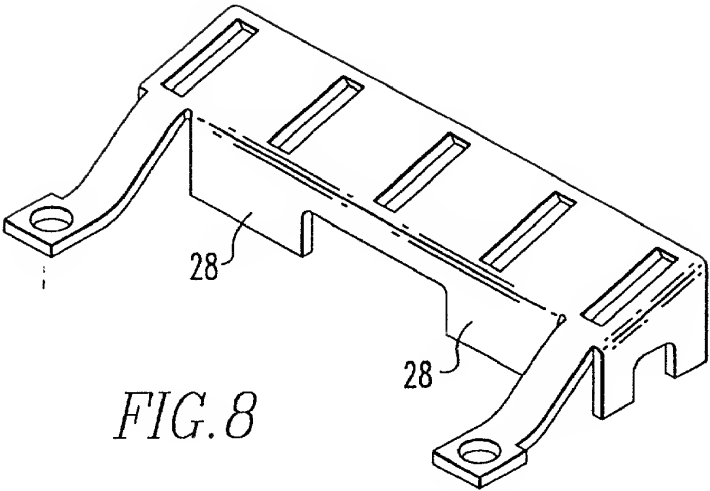


FIG. 8

FIG. 8

8/42

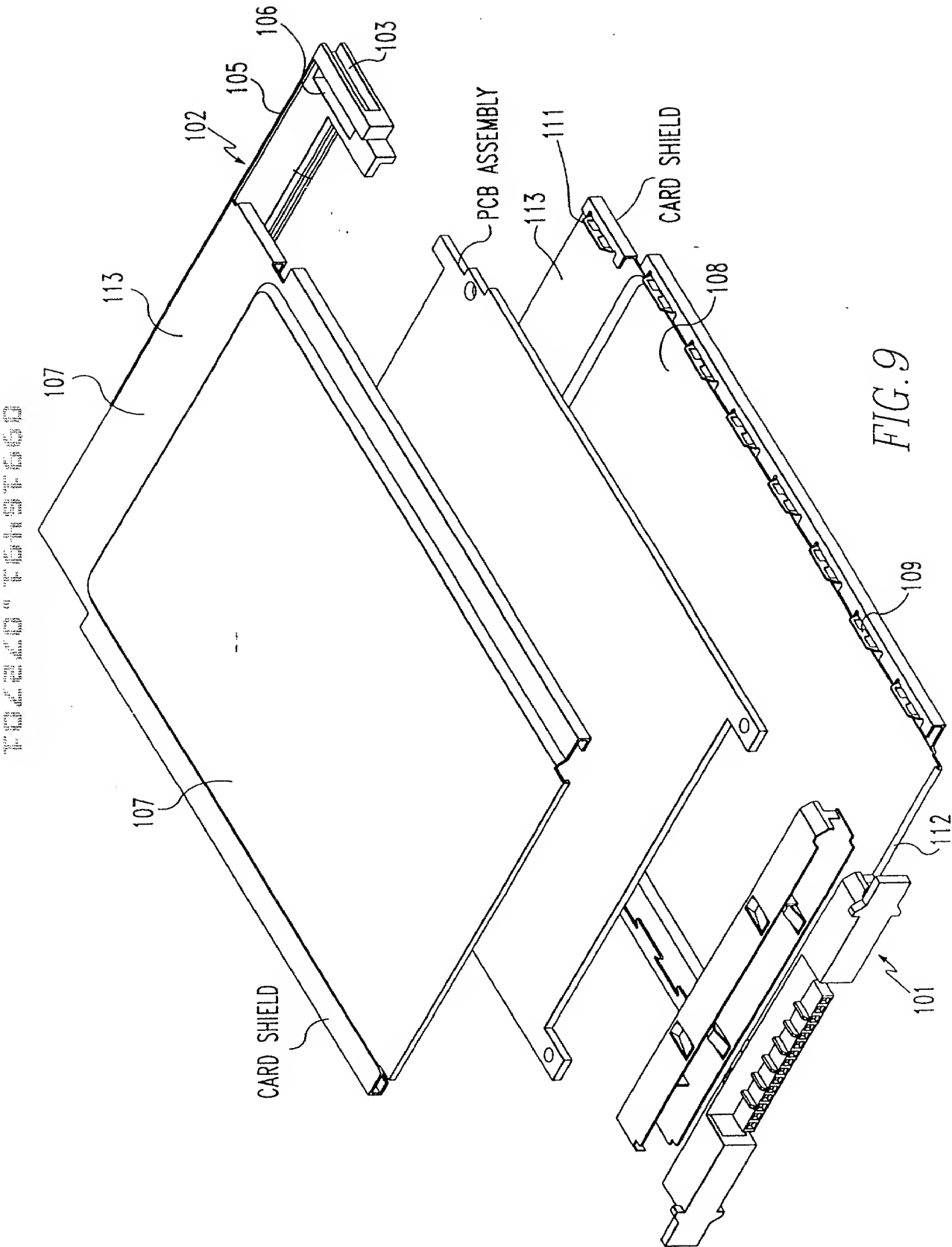


FIG. 9



9/42

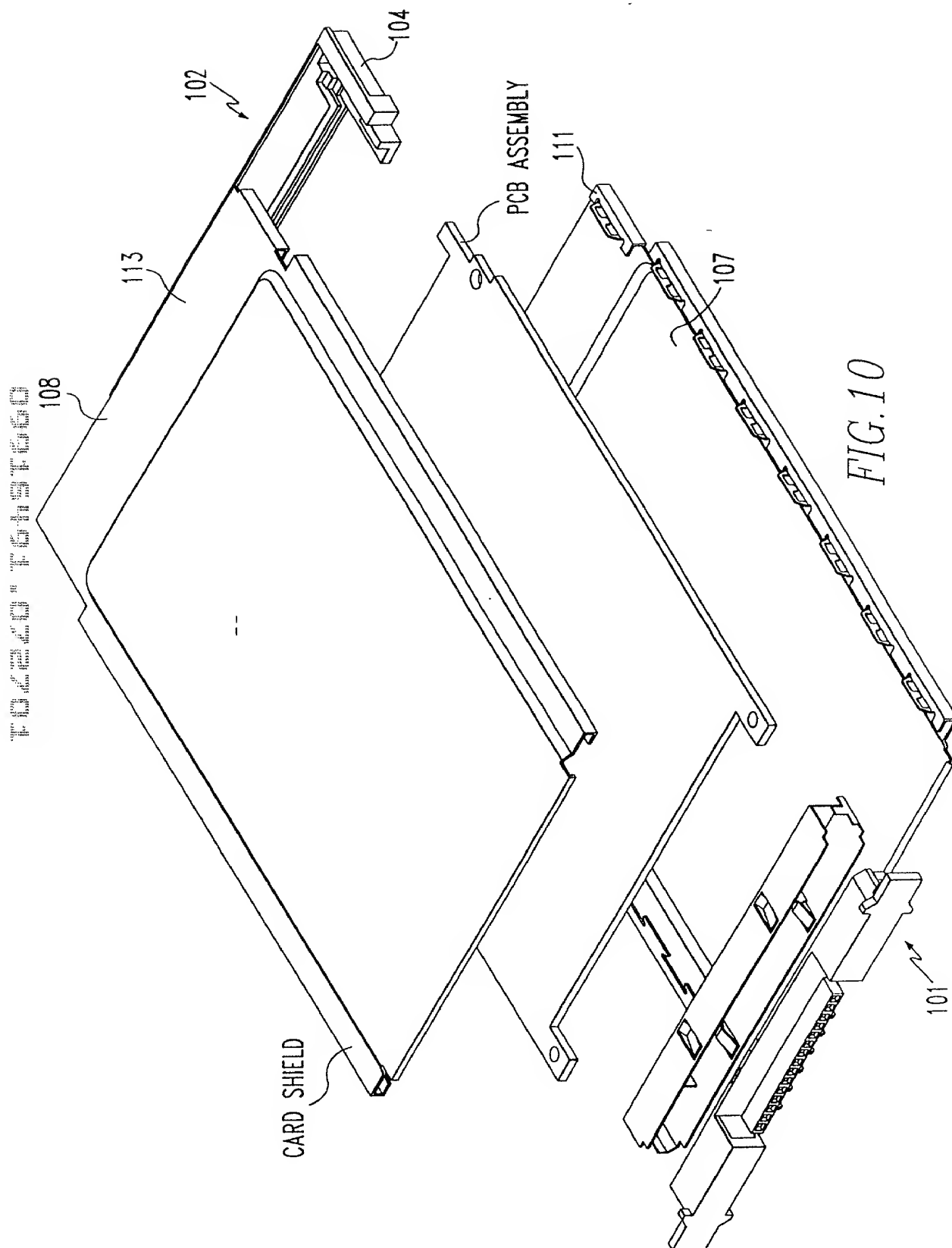


FIG. 10

10/42

FIG. 10

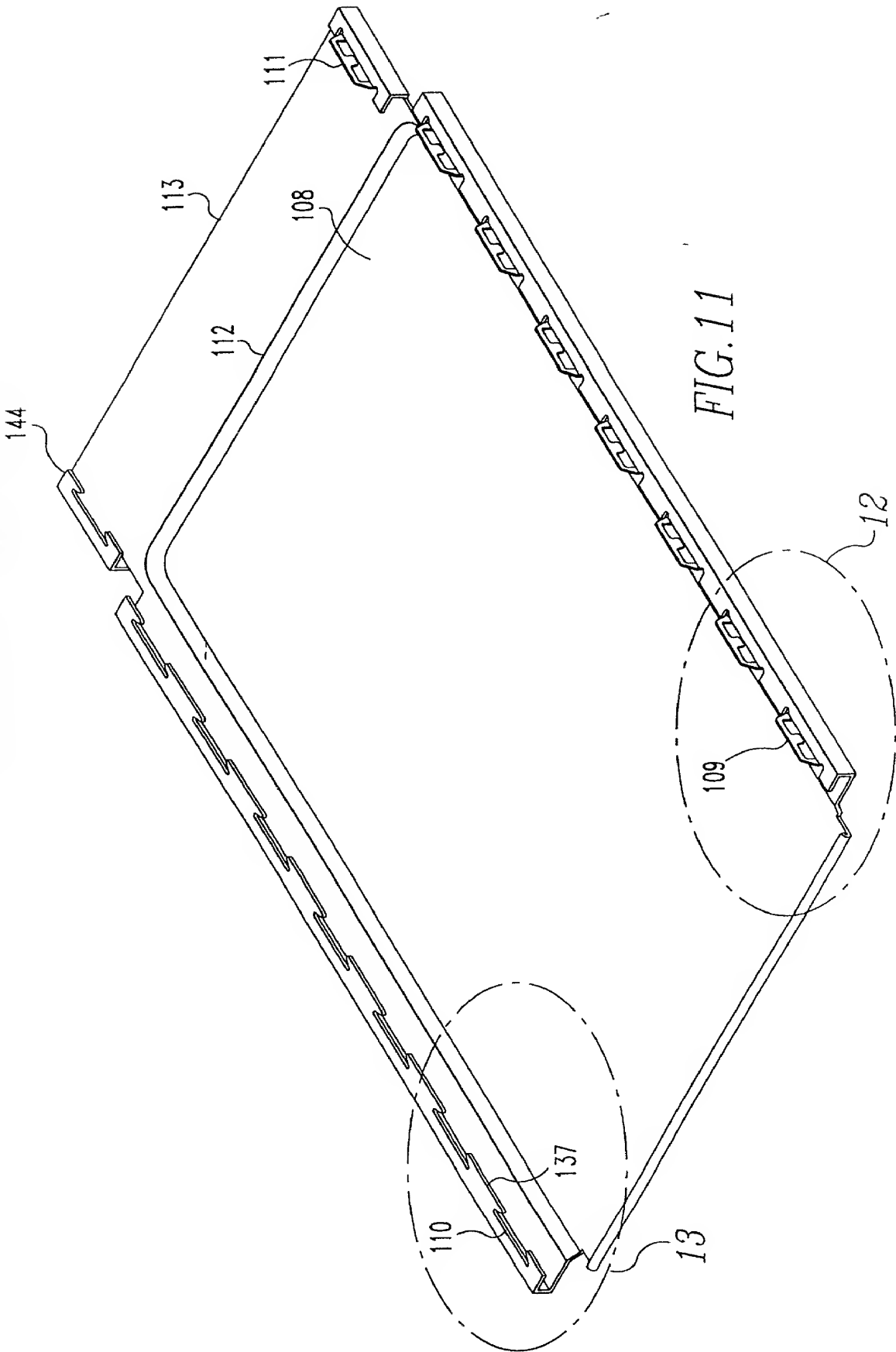


FIG. 11

11/42

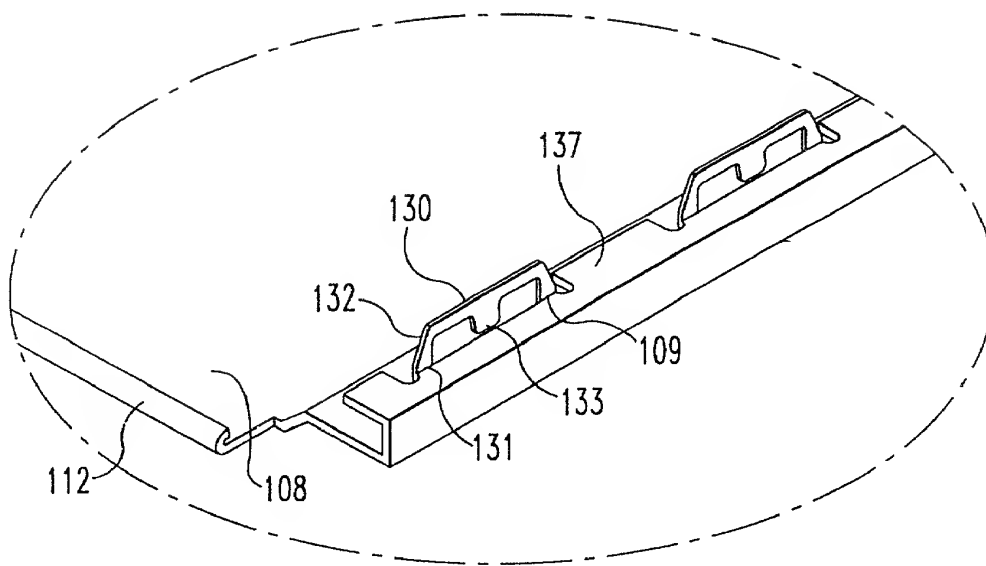


FIG. 12

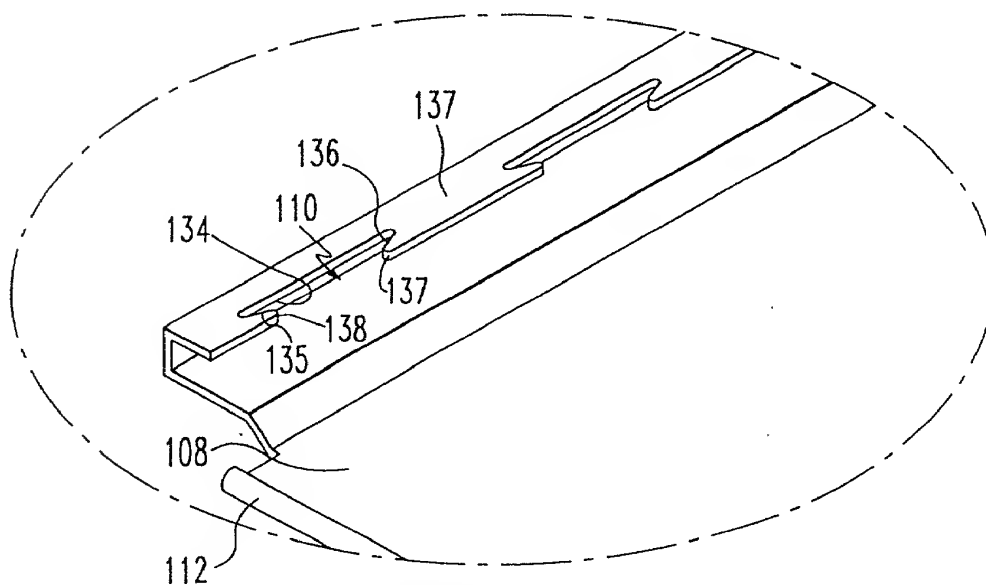


FIG. 13

12/42

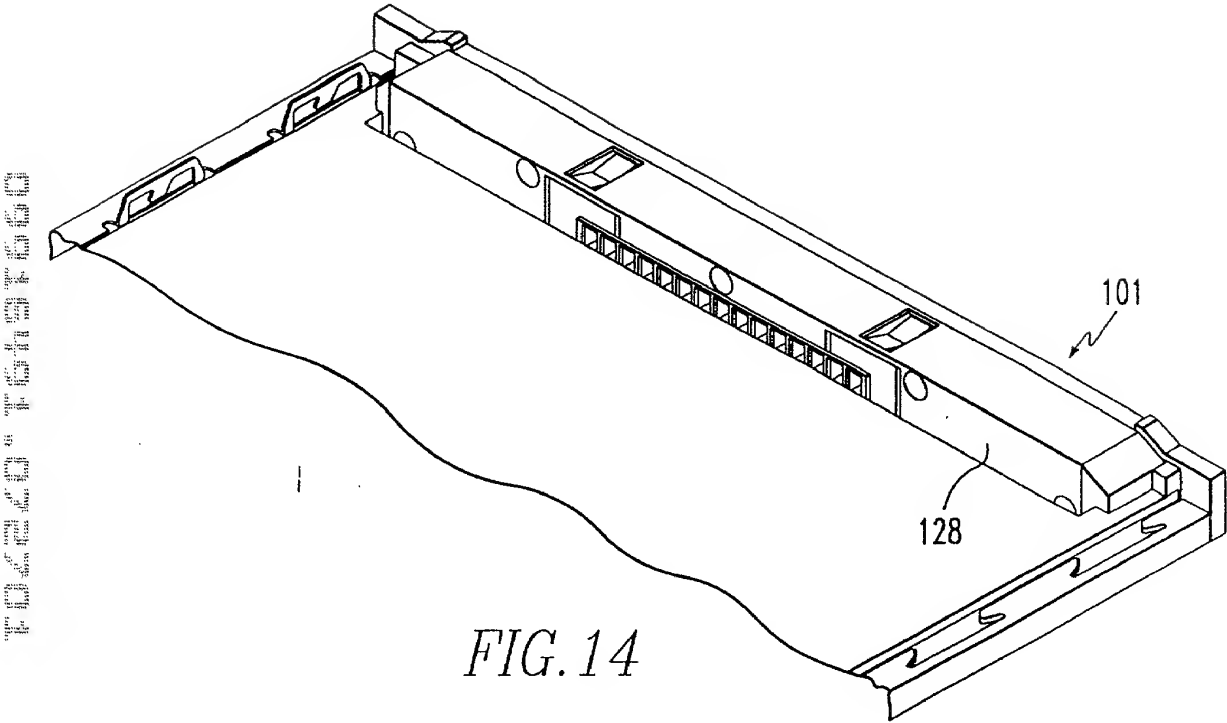
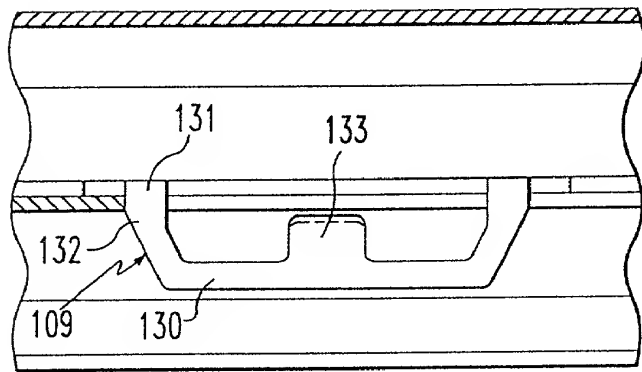
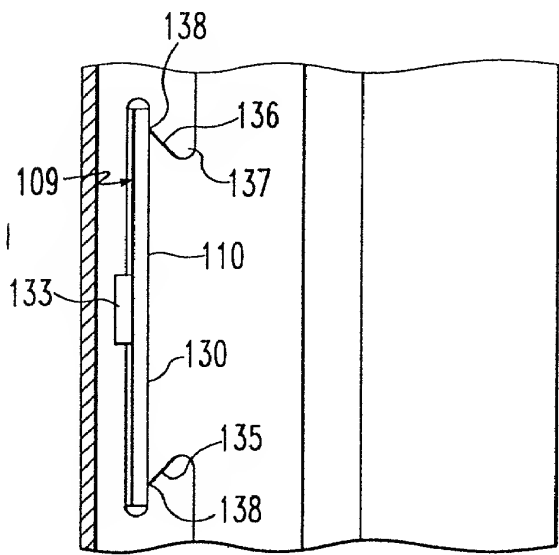
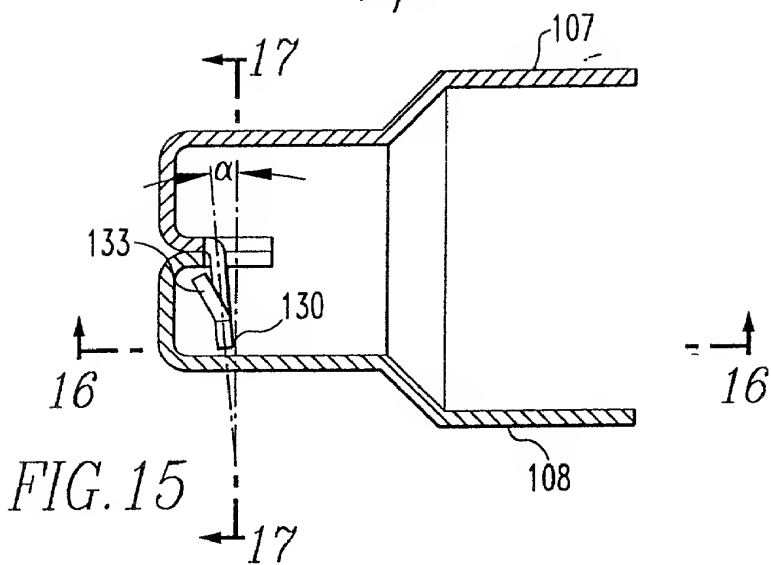


FIG. 14

13/42



14/42

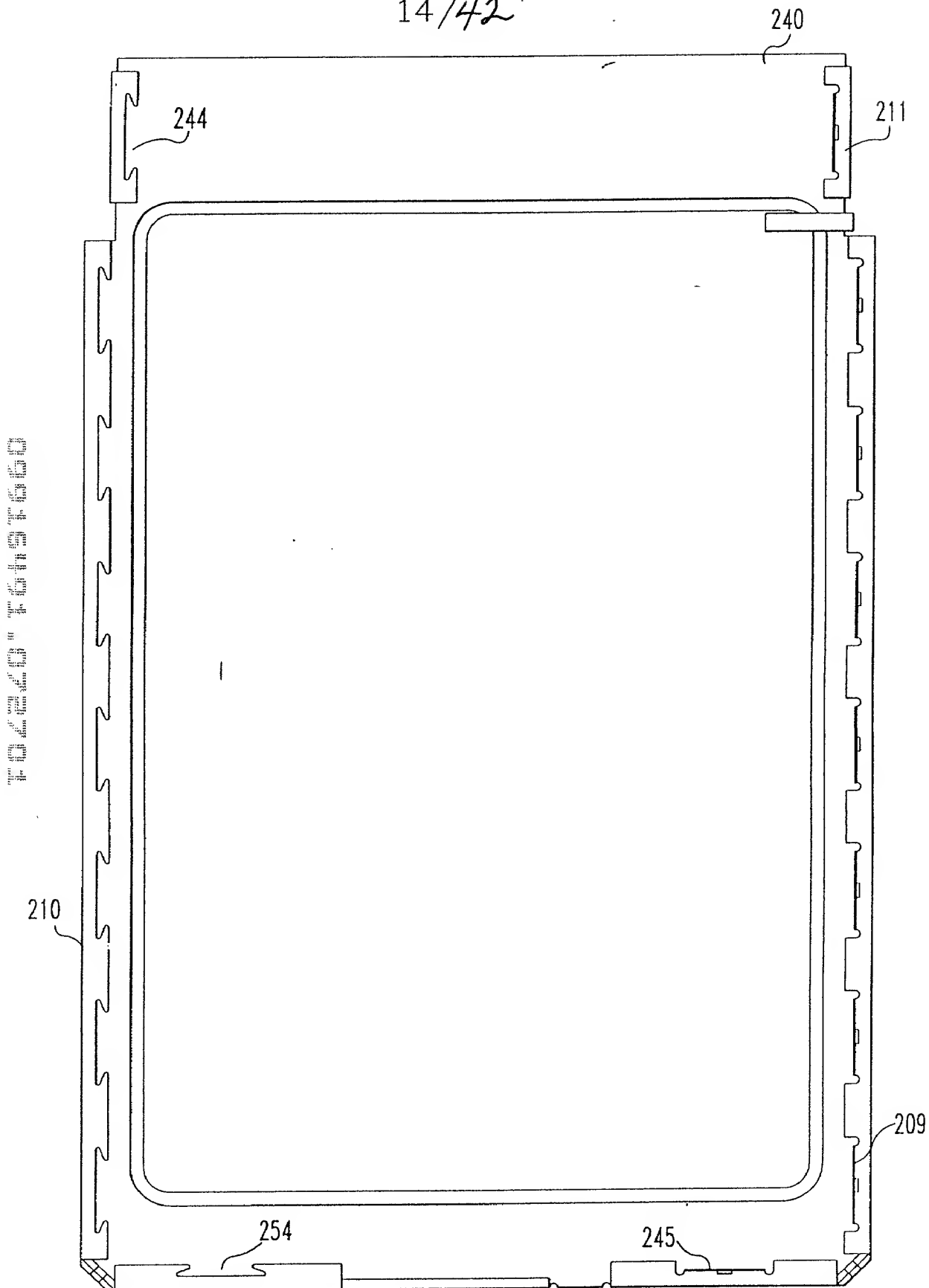


FIG. 18

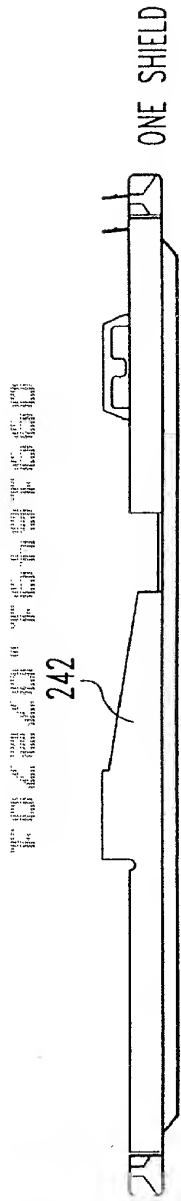


FIG. 20

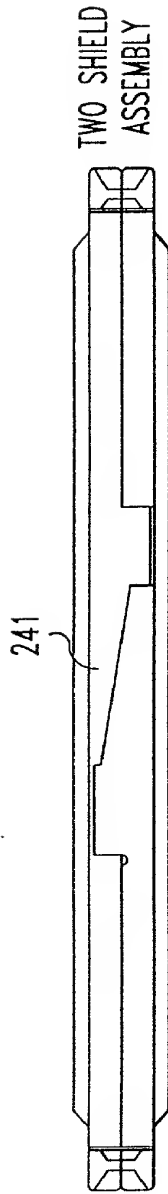


FIG. 21

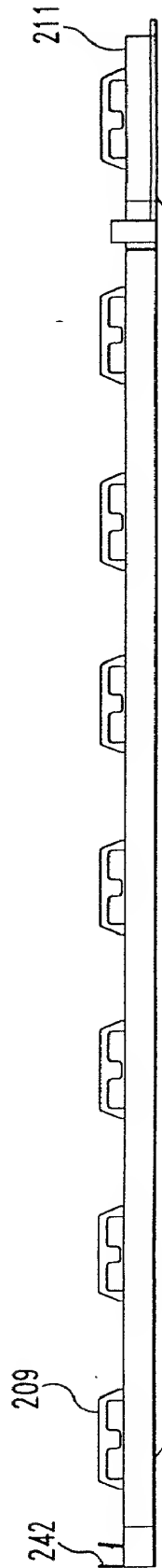


FIG. 19

16/42

4450C 16/42

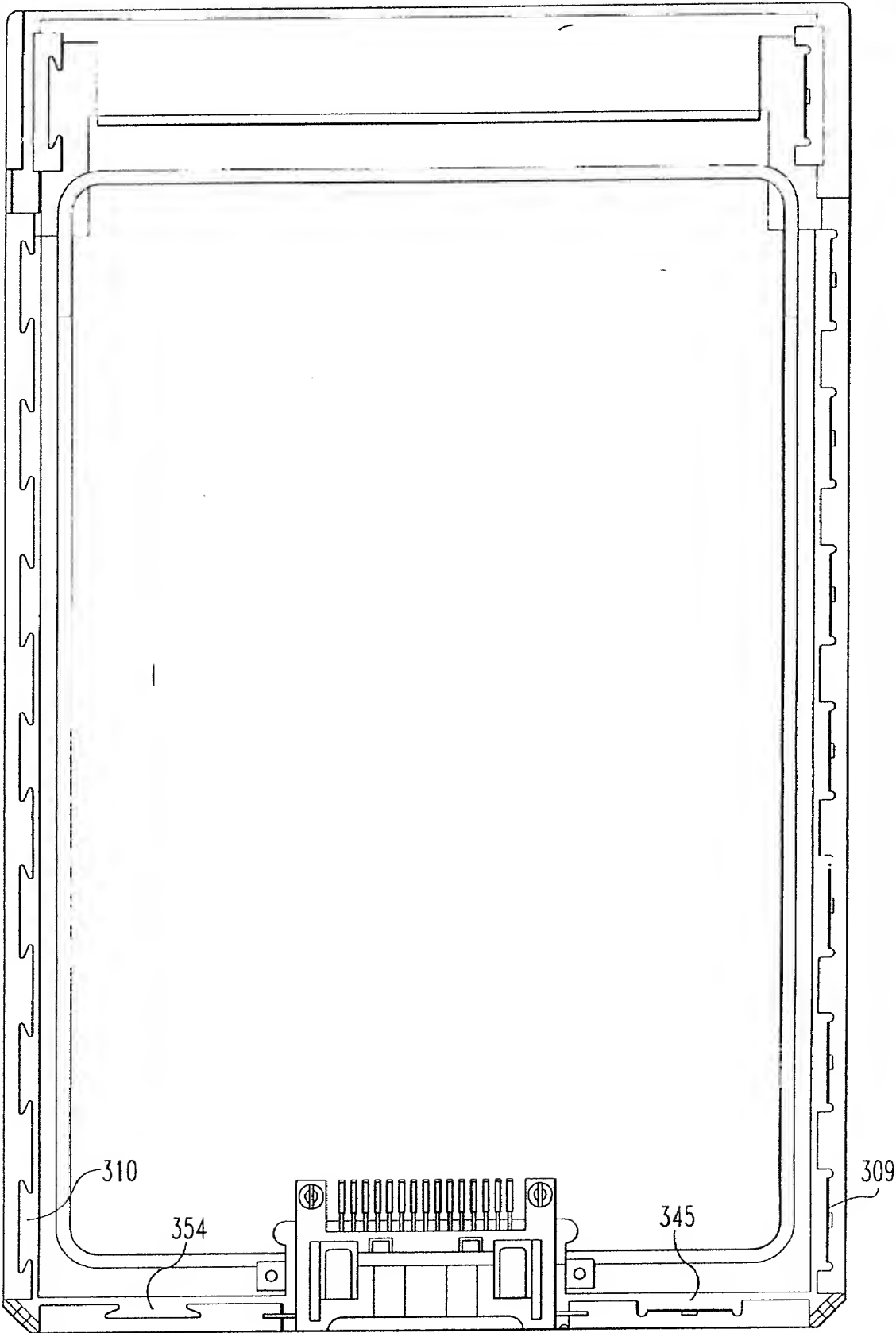


FIG.22



FIG. 23

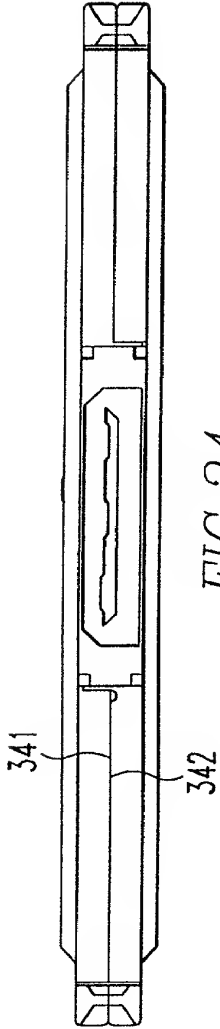


FIG. 24

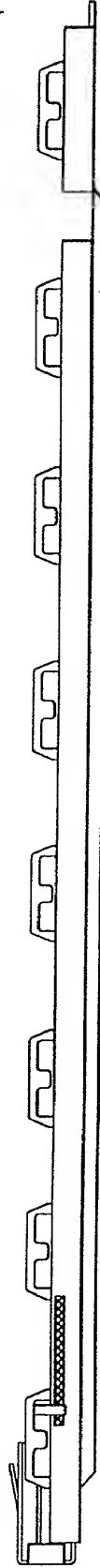


FIG. 23

FIG. 25

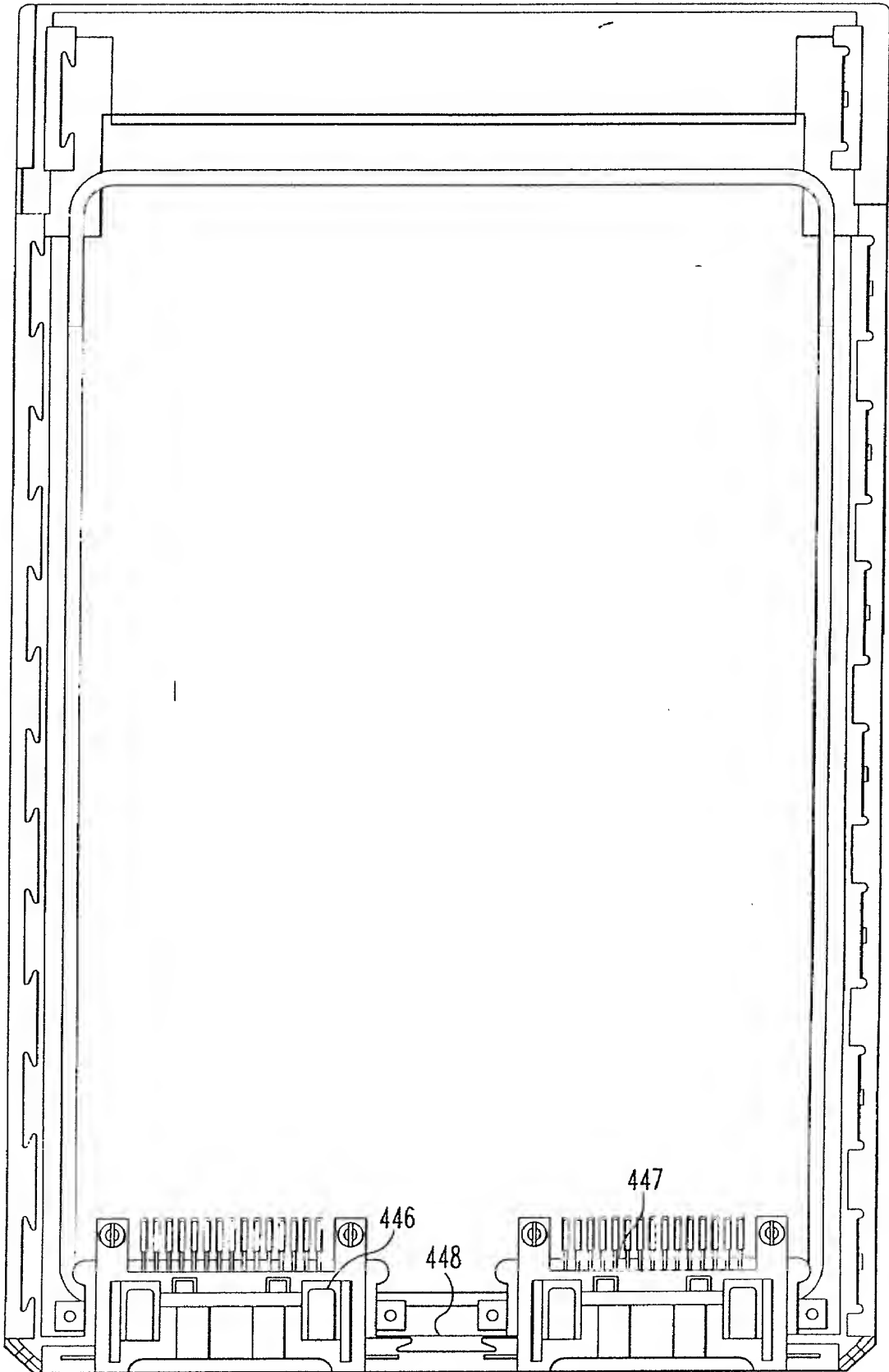


FIG.25

FIG. 26

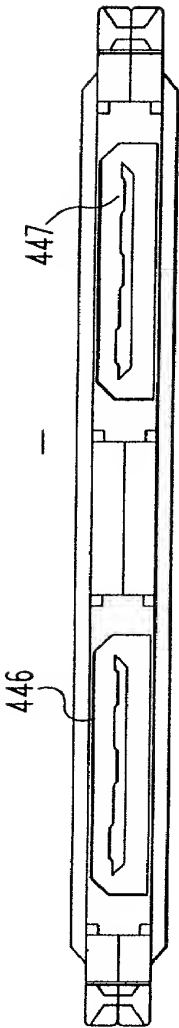


FIG. 26

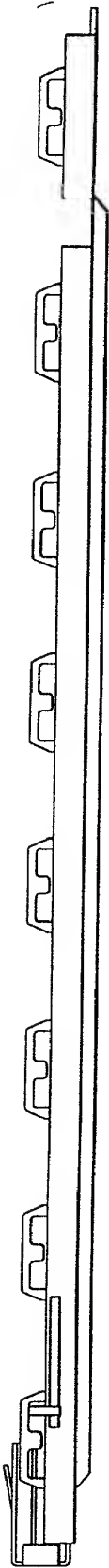


FIG. 27

20/42

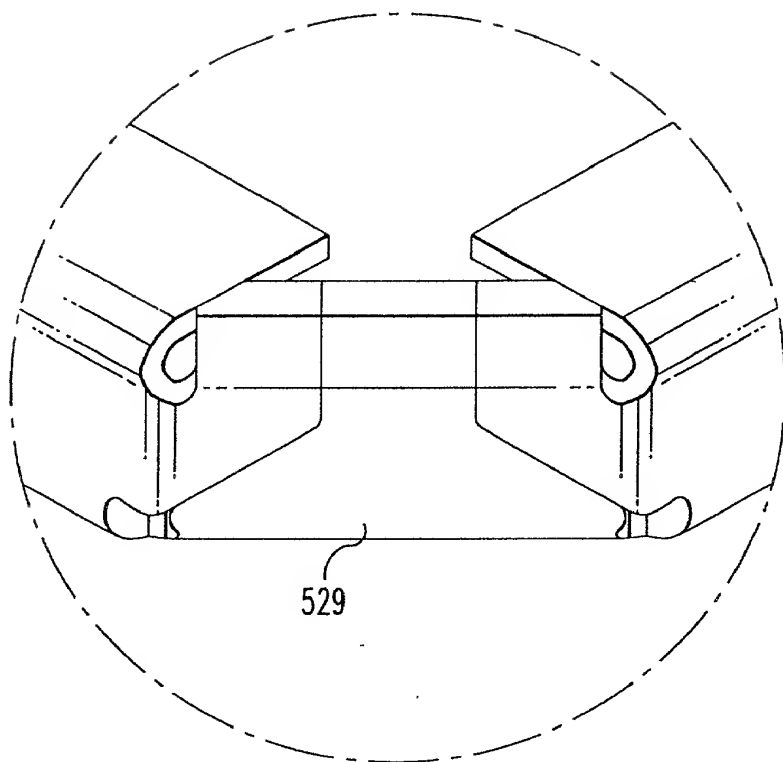


FIG. 29

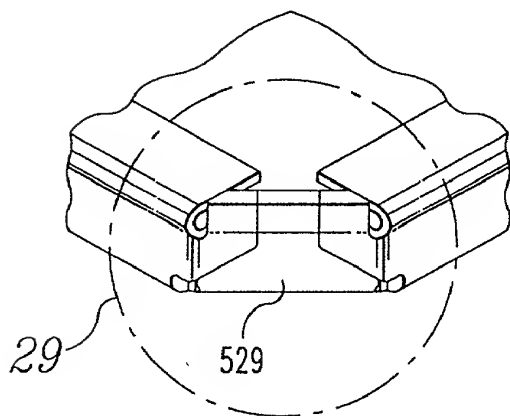
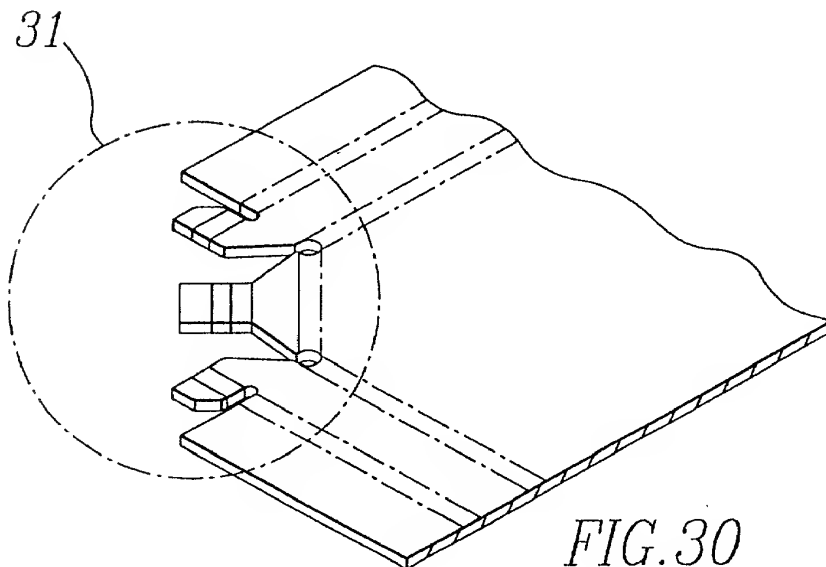
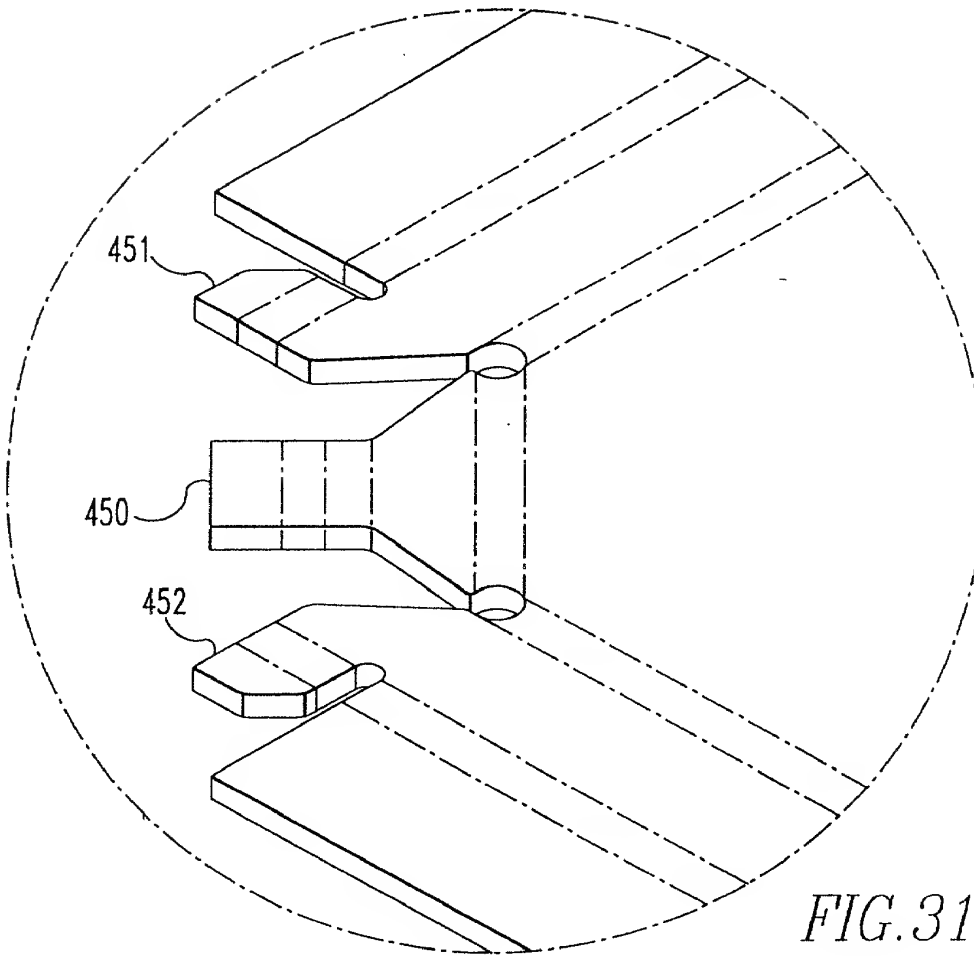


FIG. 28

21/42



22/42

4450 C

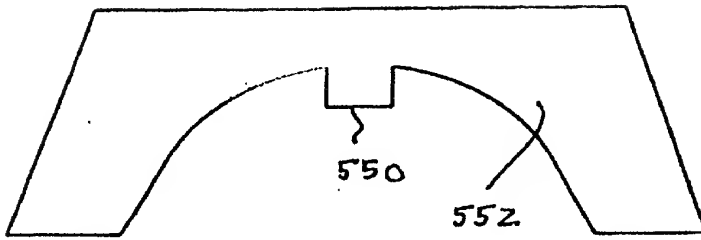


FIG. 32a

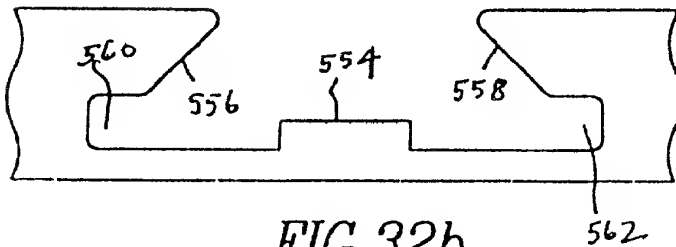


FIG. 32b

4450C

23/42

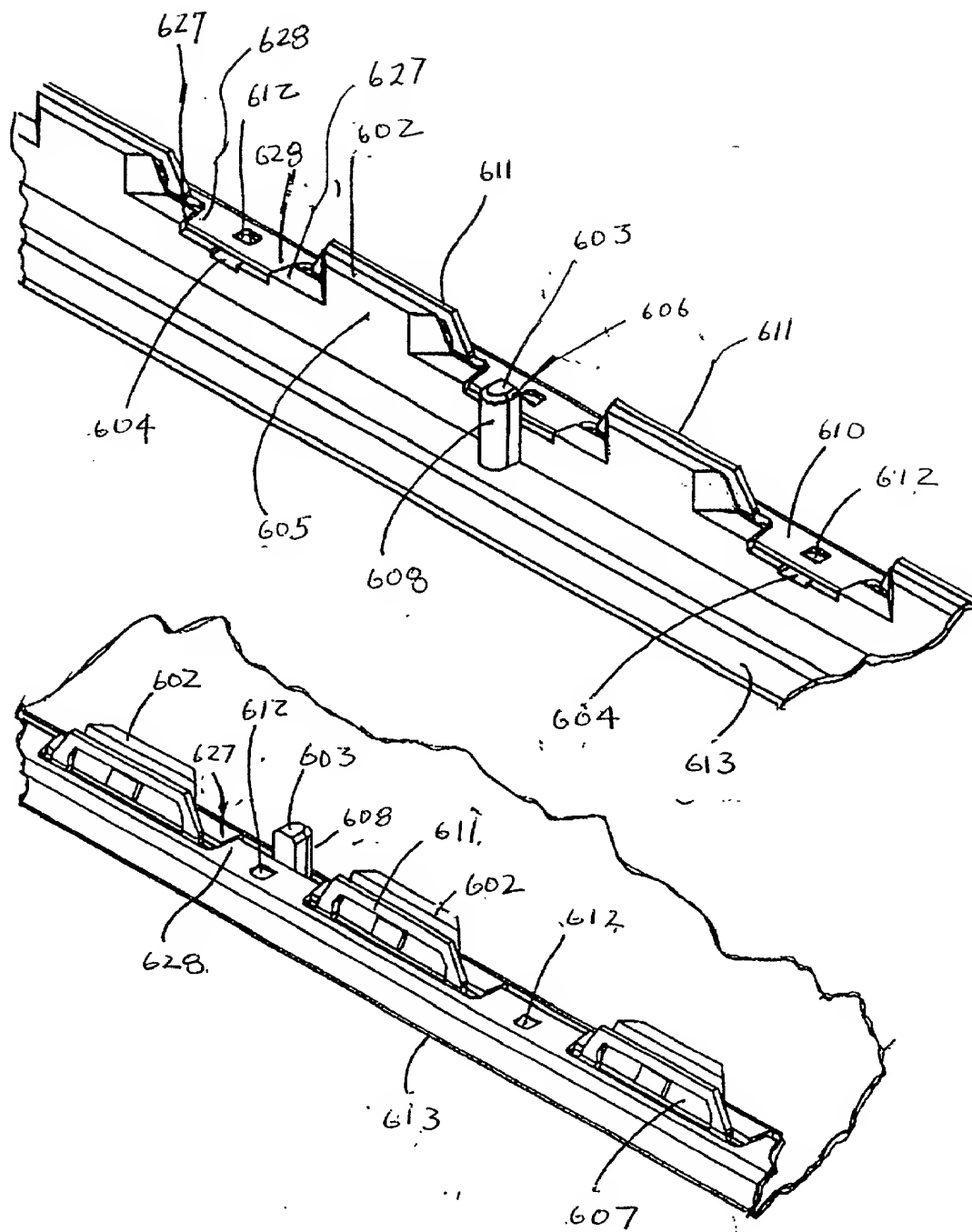
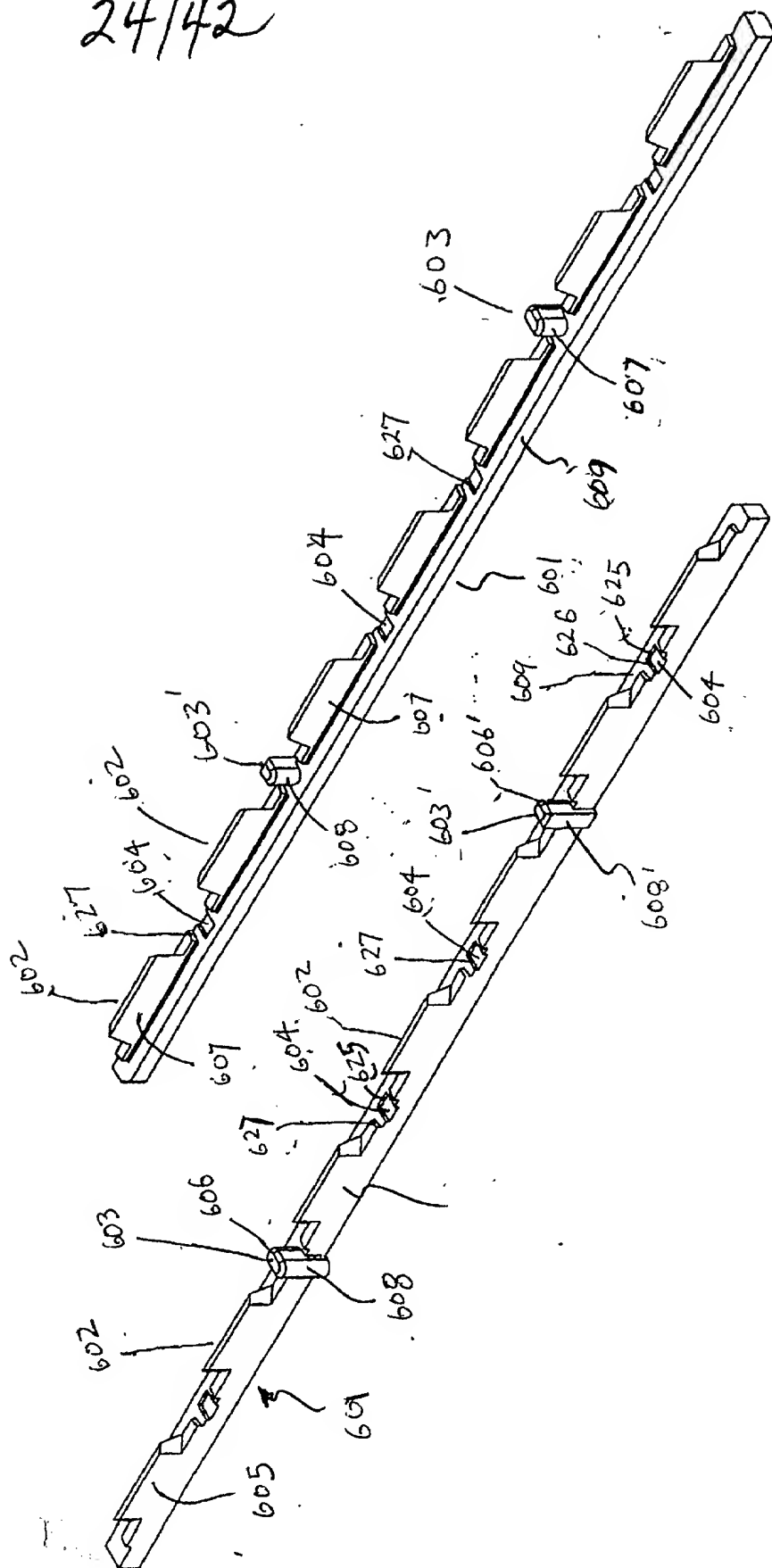


Fig 33

4450C

24/42

Fig 34

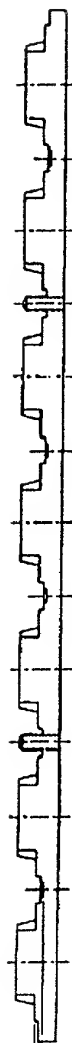
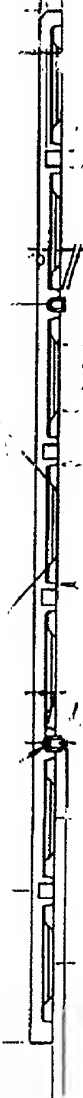




4450c

25/42

70220" 76797660



41

Fig 35

450c

26/42

Fig. 20

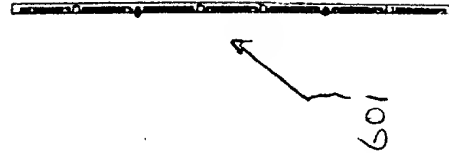
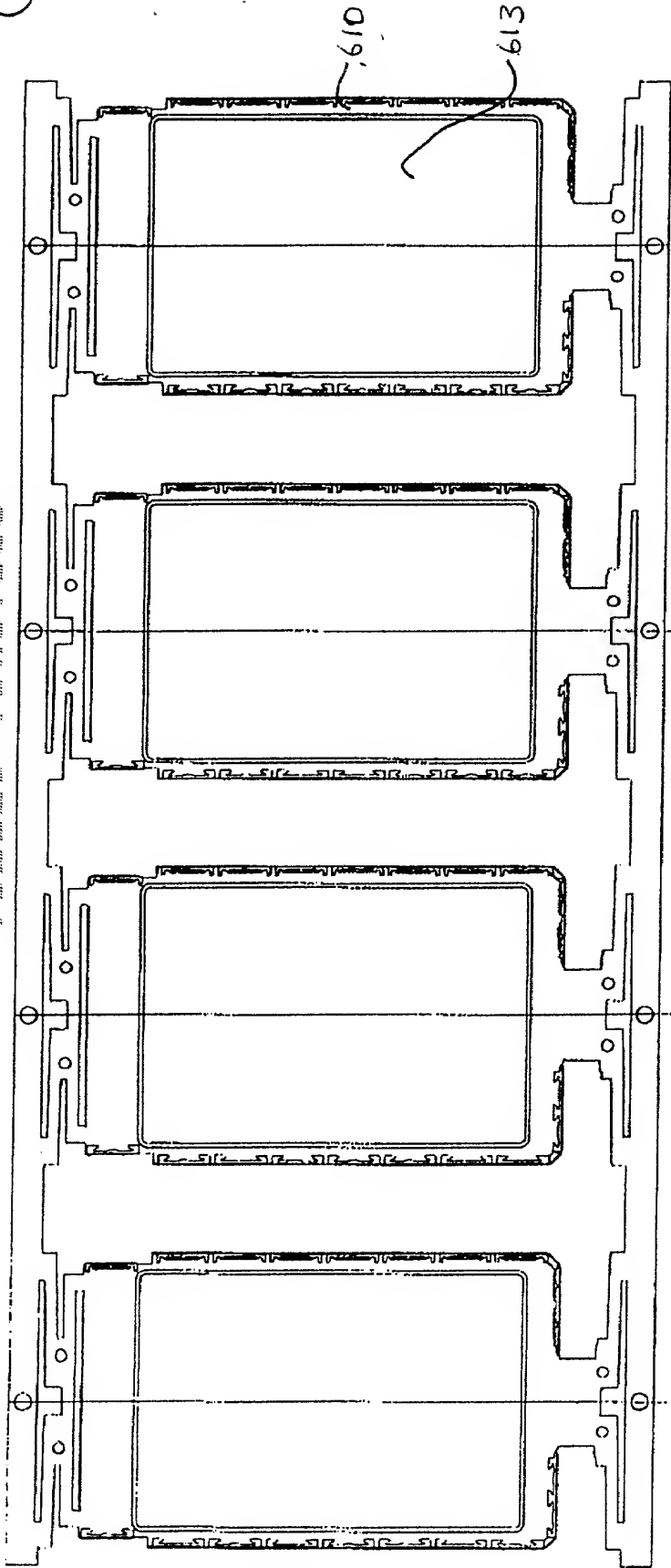


Fig. 36

450C

27/42

09494-0294

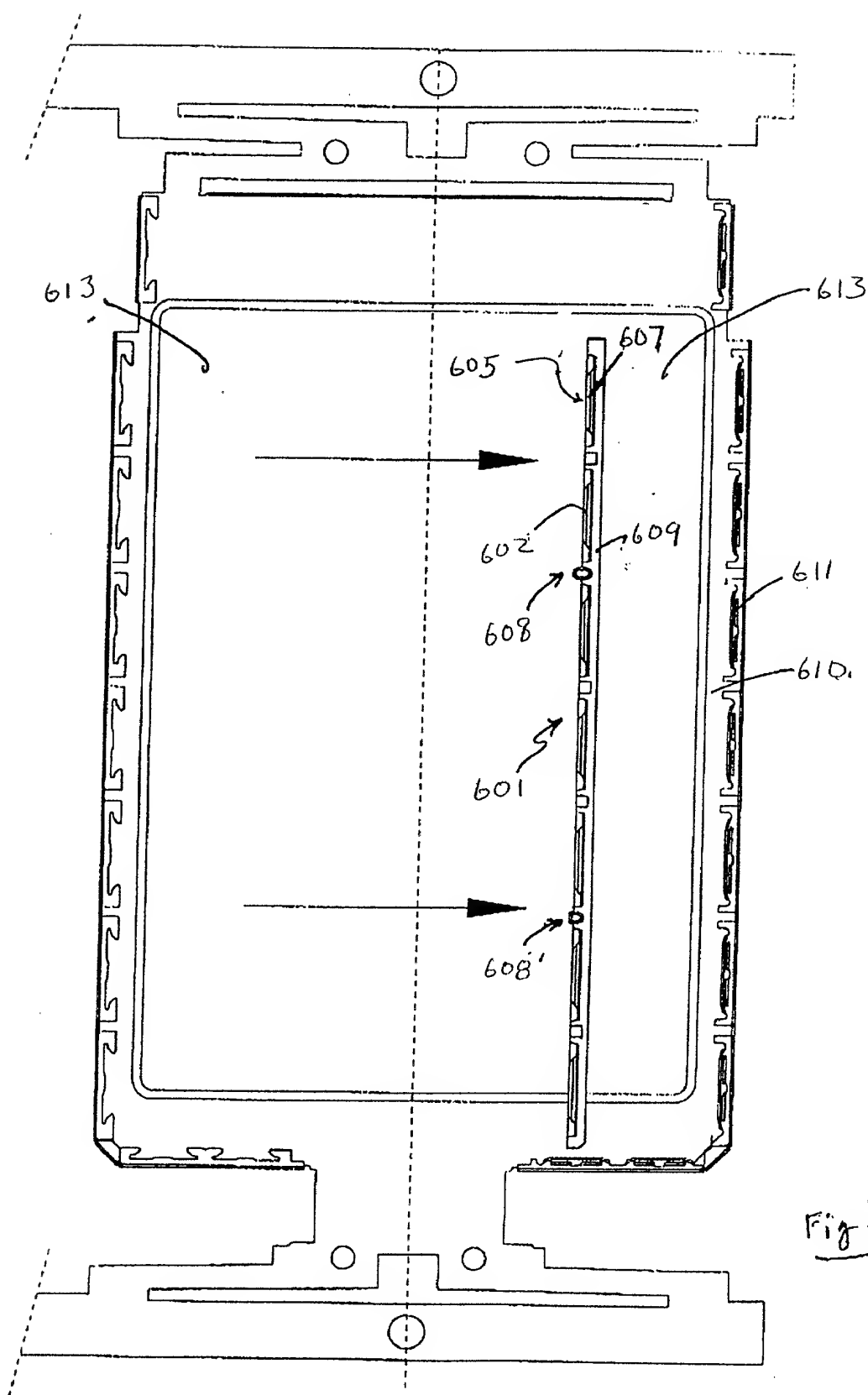


Fig 37

450C

28/42

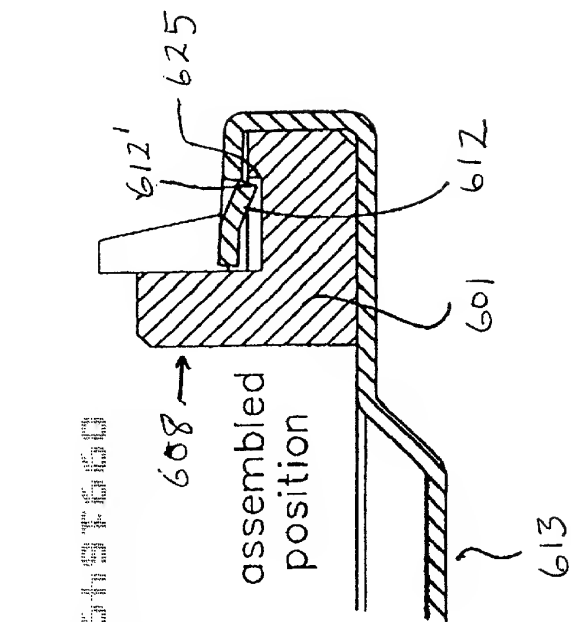
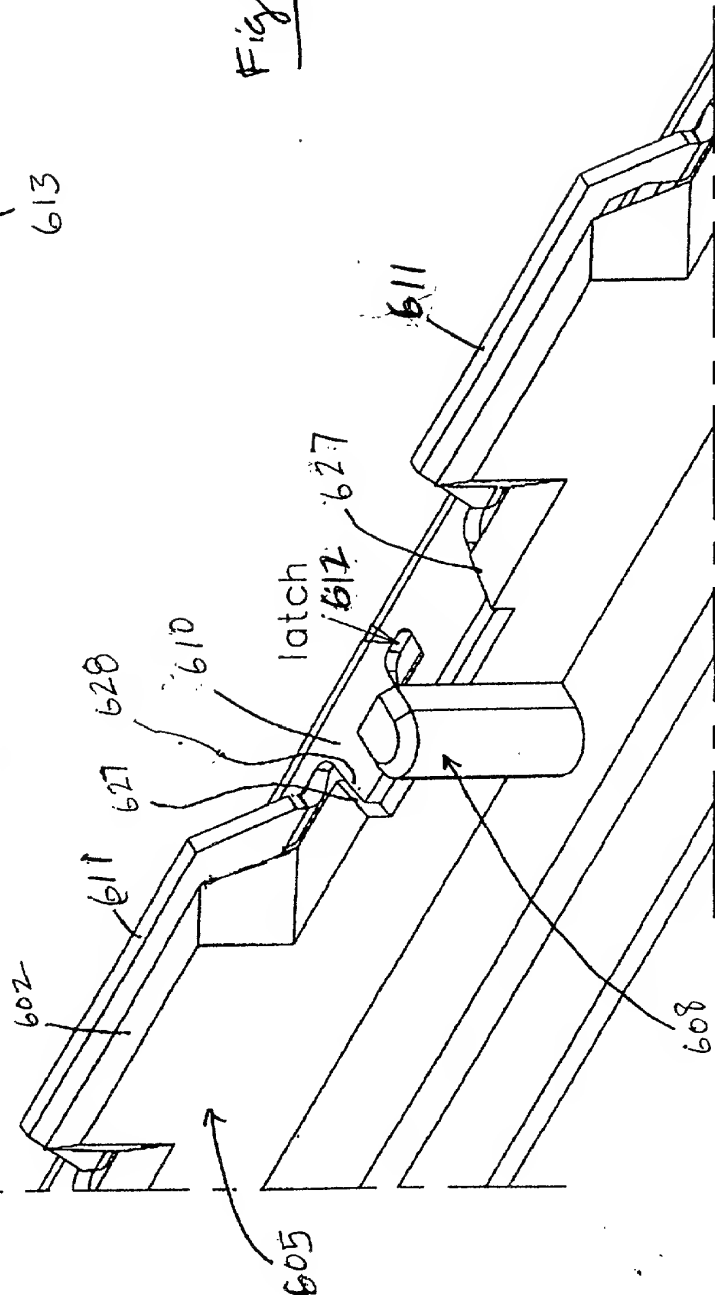
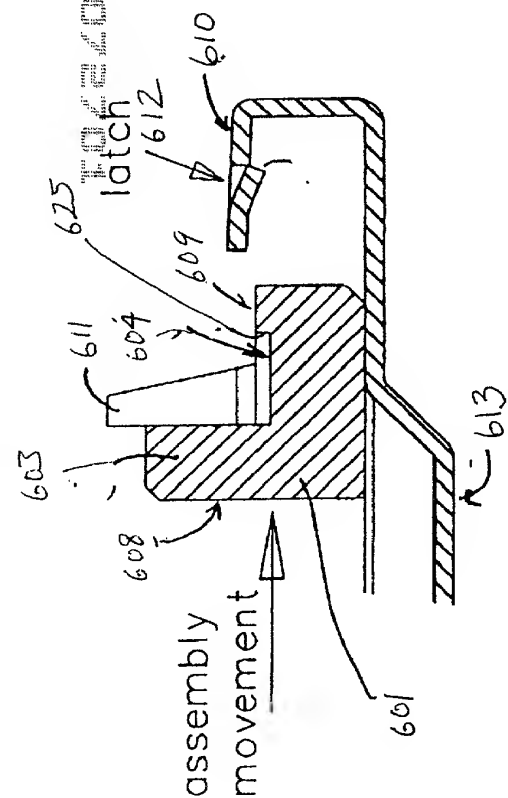


Fig 38



assembly of frame in shield

4450 C

29/42

Patented Feb 20, 1968

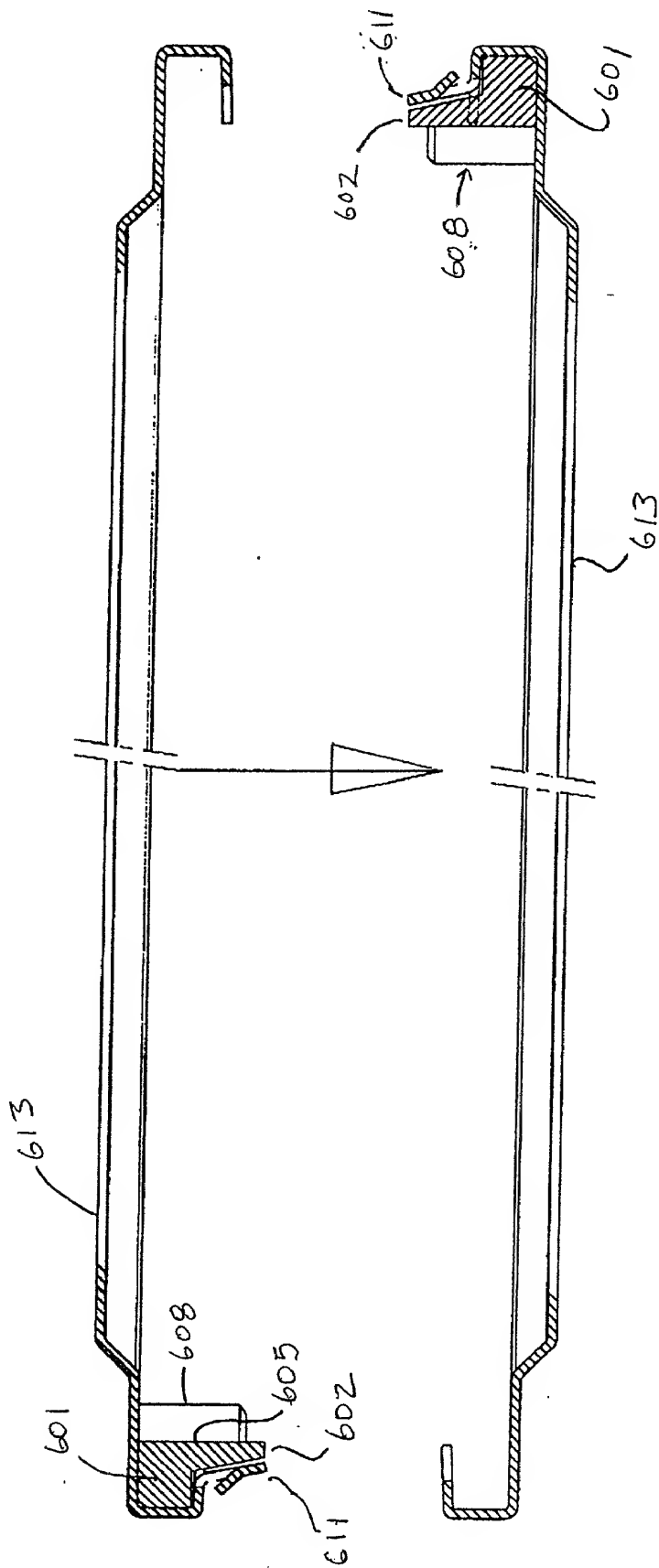


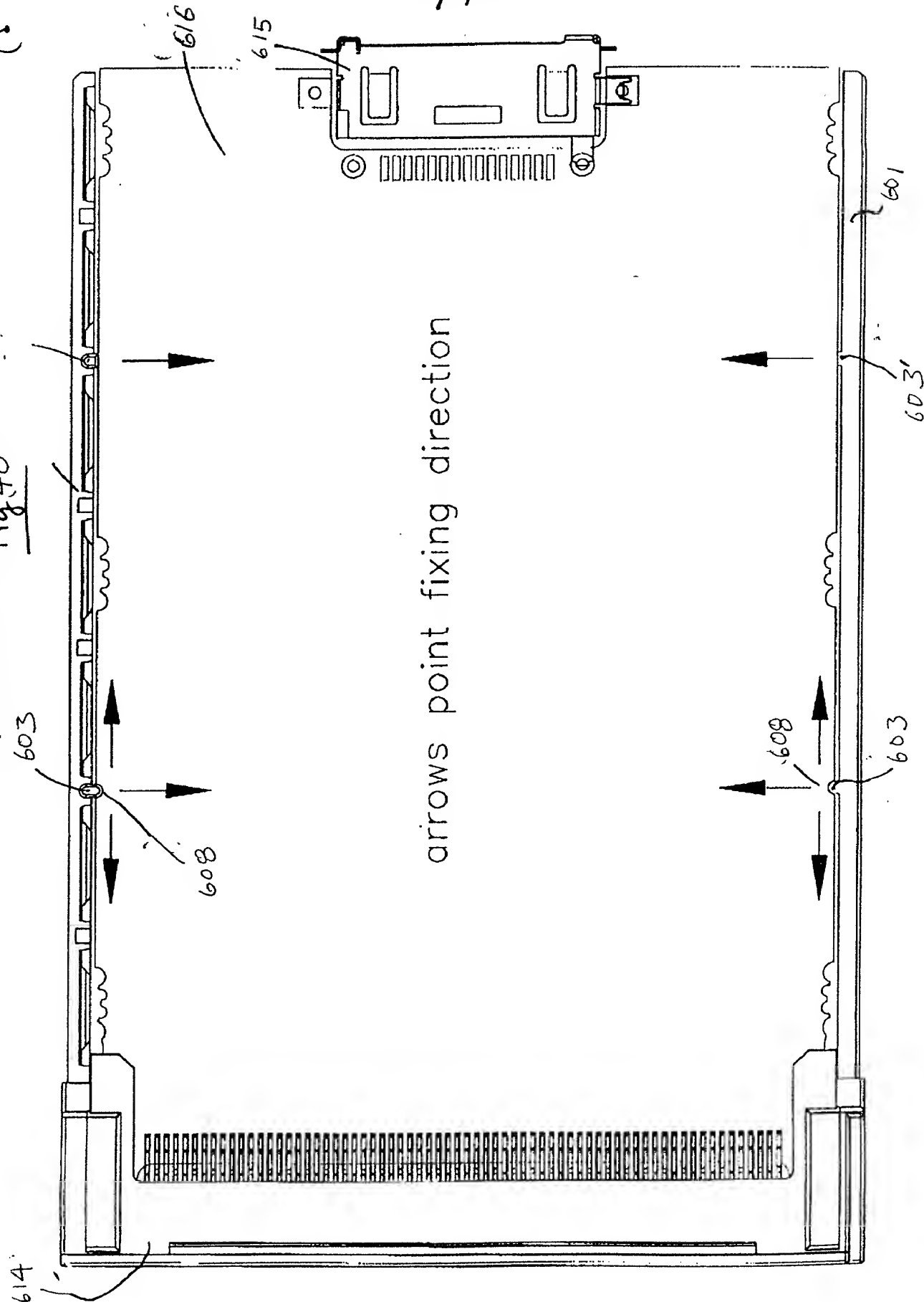
Fig 39

shields with frame-bars, just before closing

450c

30/42

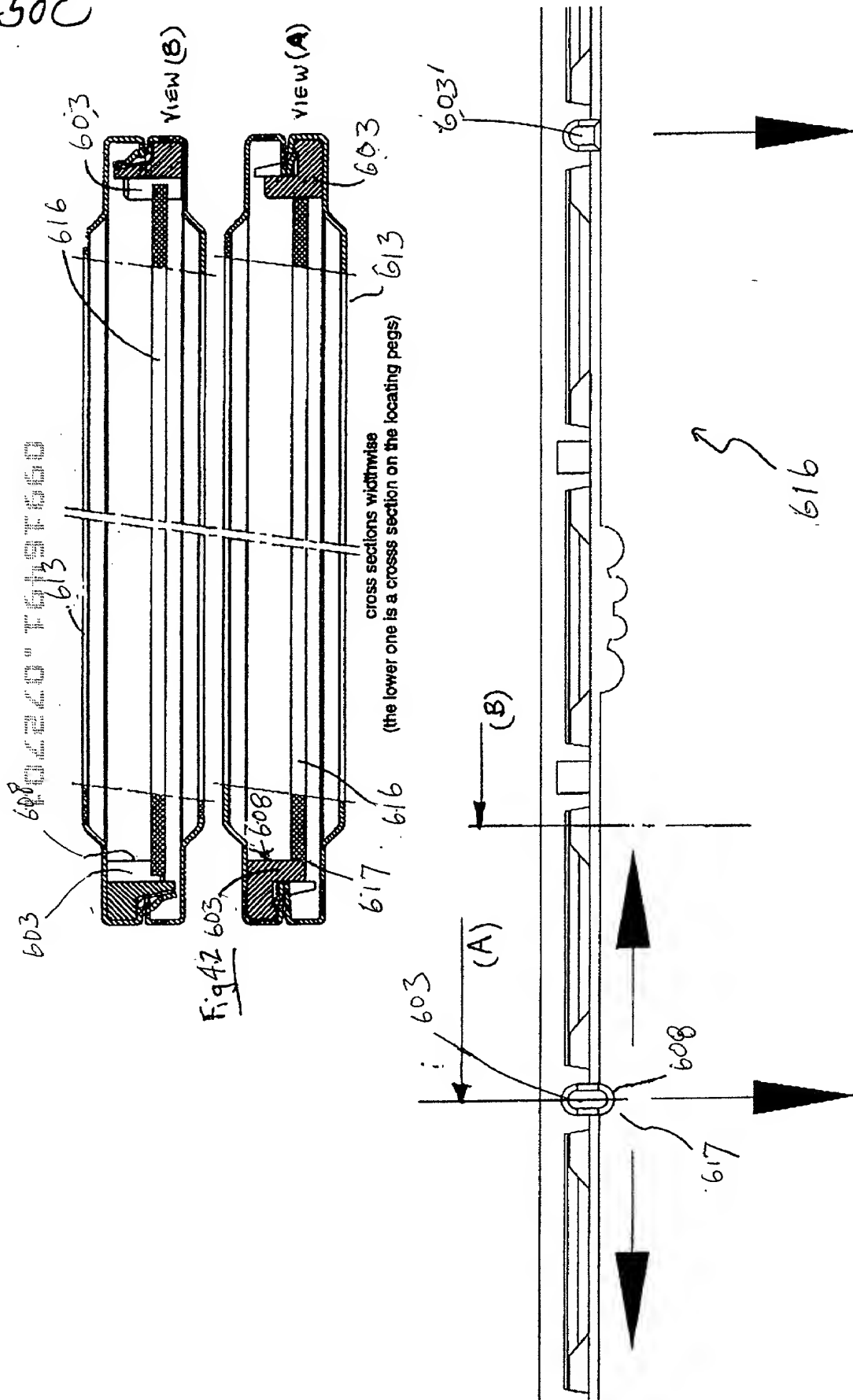
Fig. 40



arrows point fixing direction

31/42

450C



arrows point fixing direction

Fig 41

4450C

32/42

FIG. 4.3

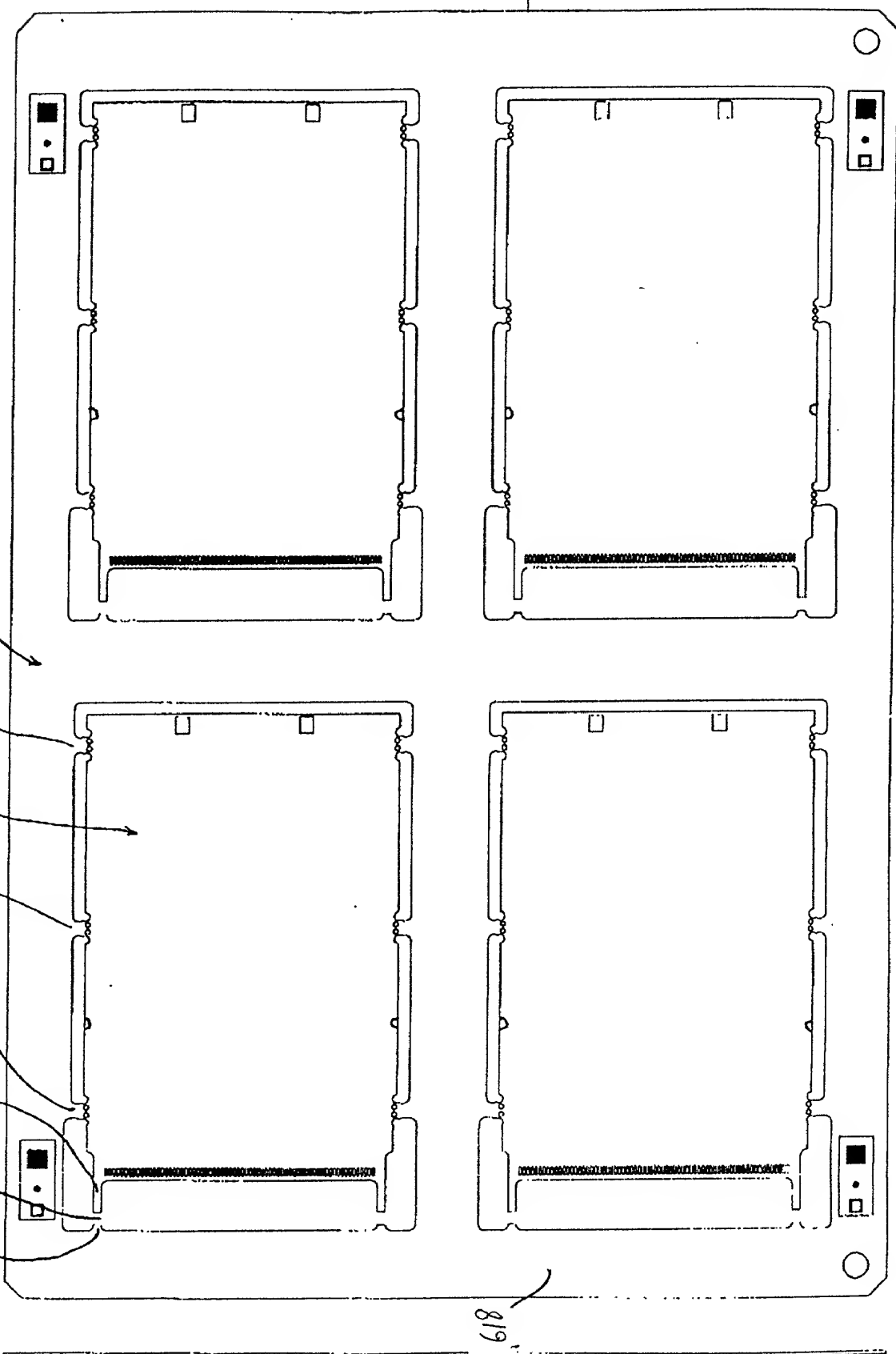


Fig. 4.3



4450C

33/42

FIG. 44

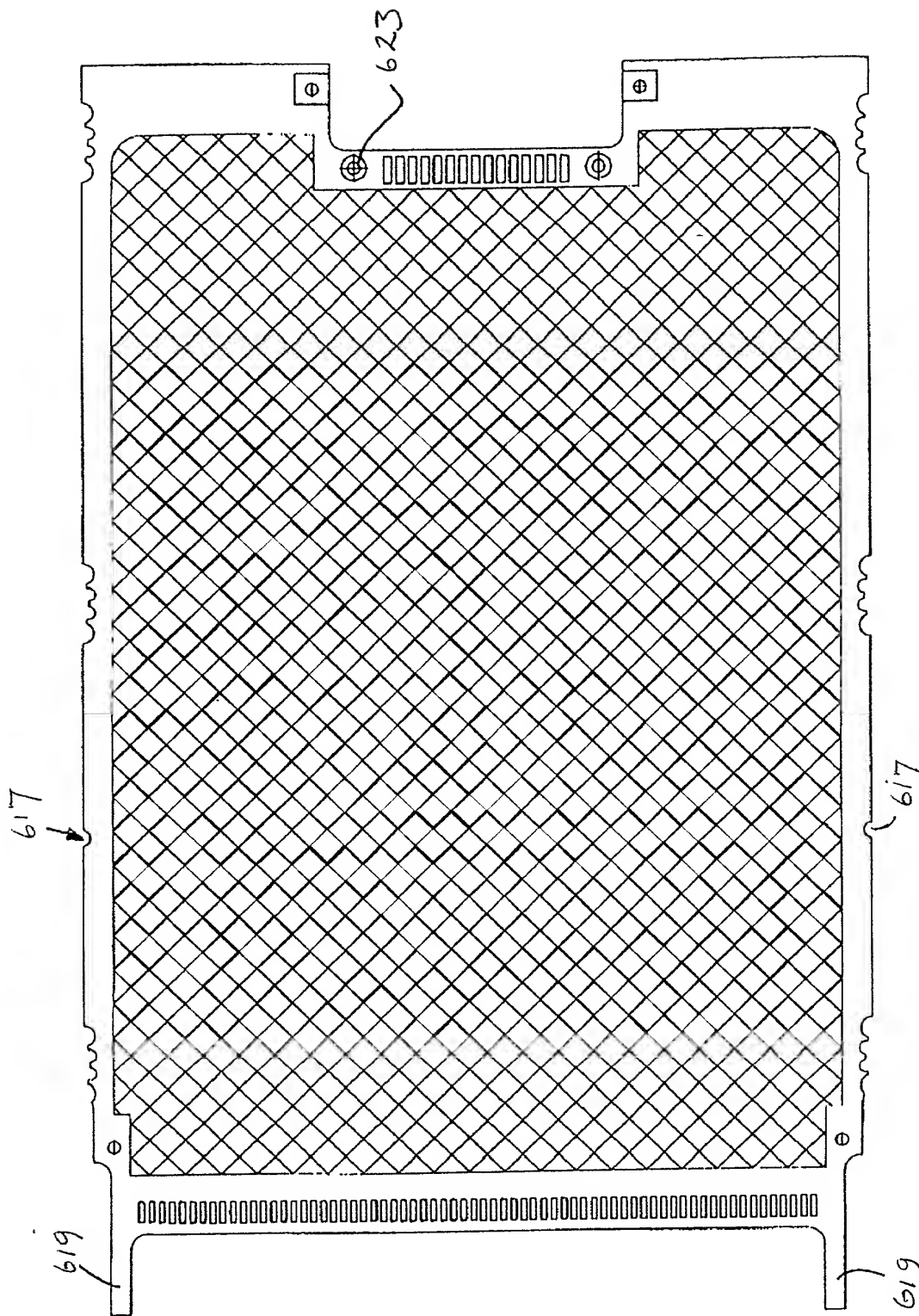


Fig. 44

4450C

34/42

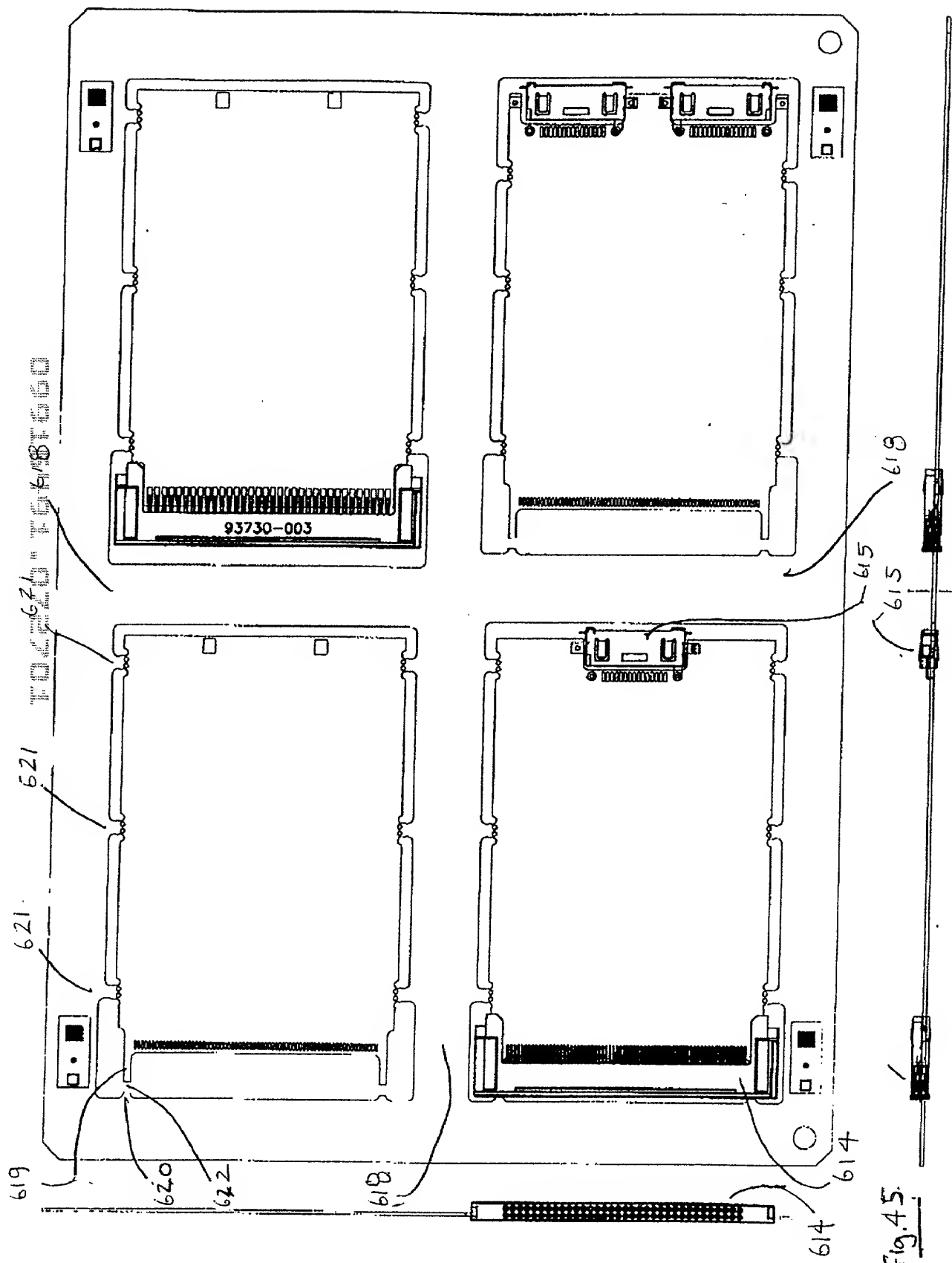


Fig. 45.

35/42

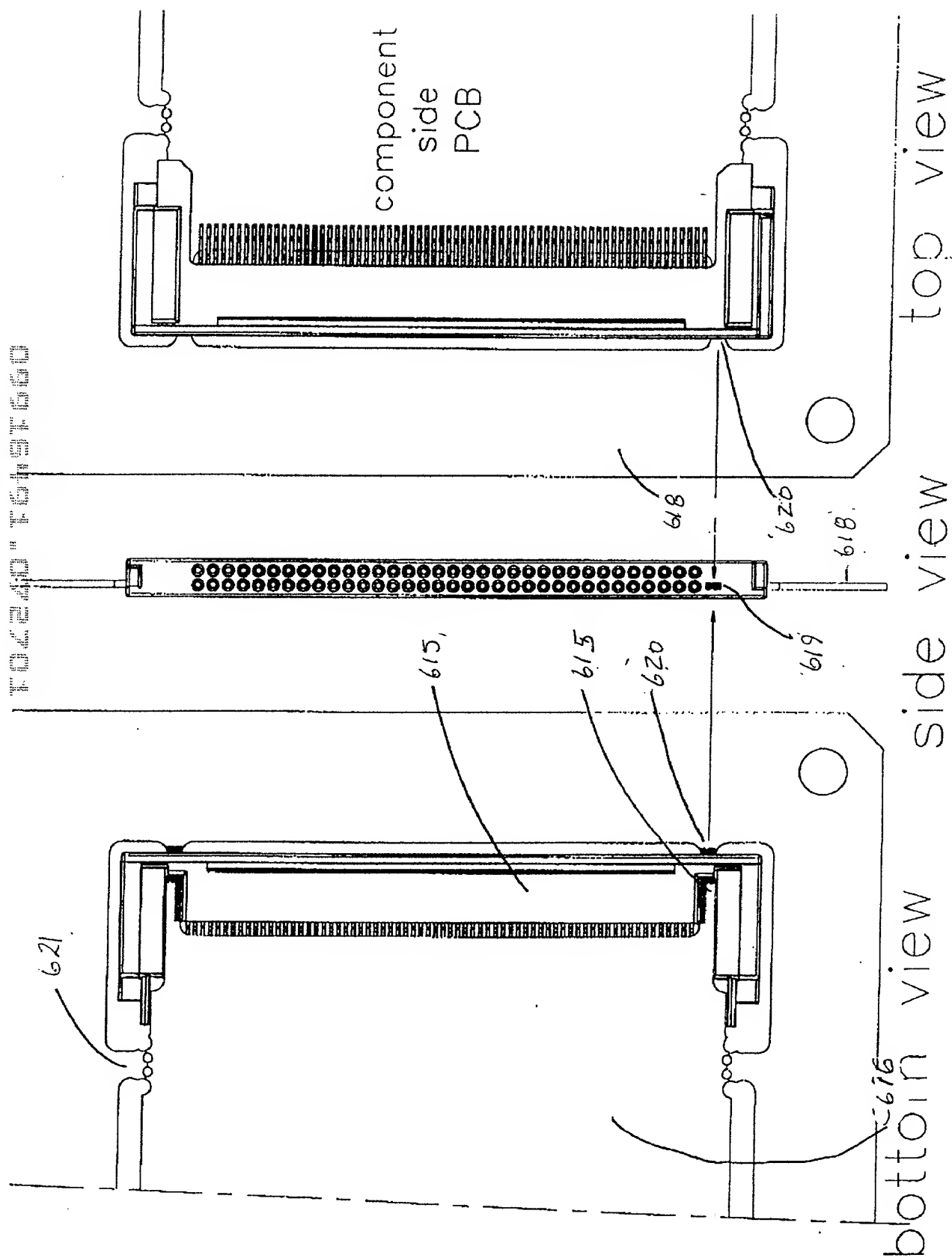
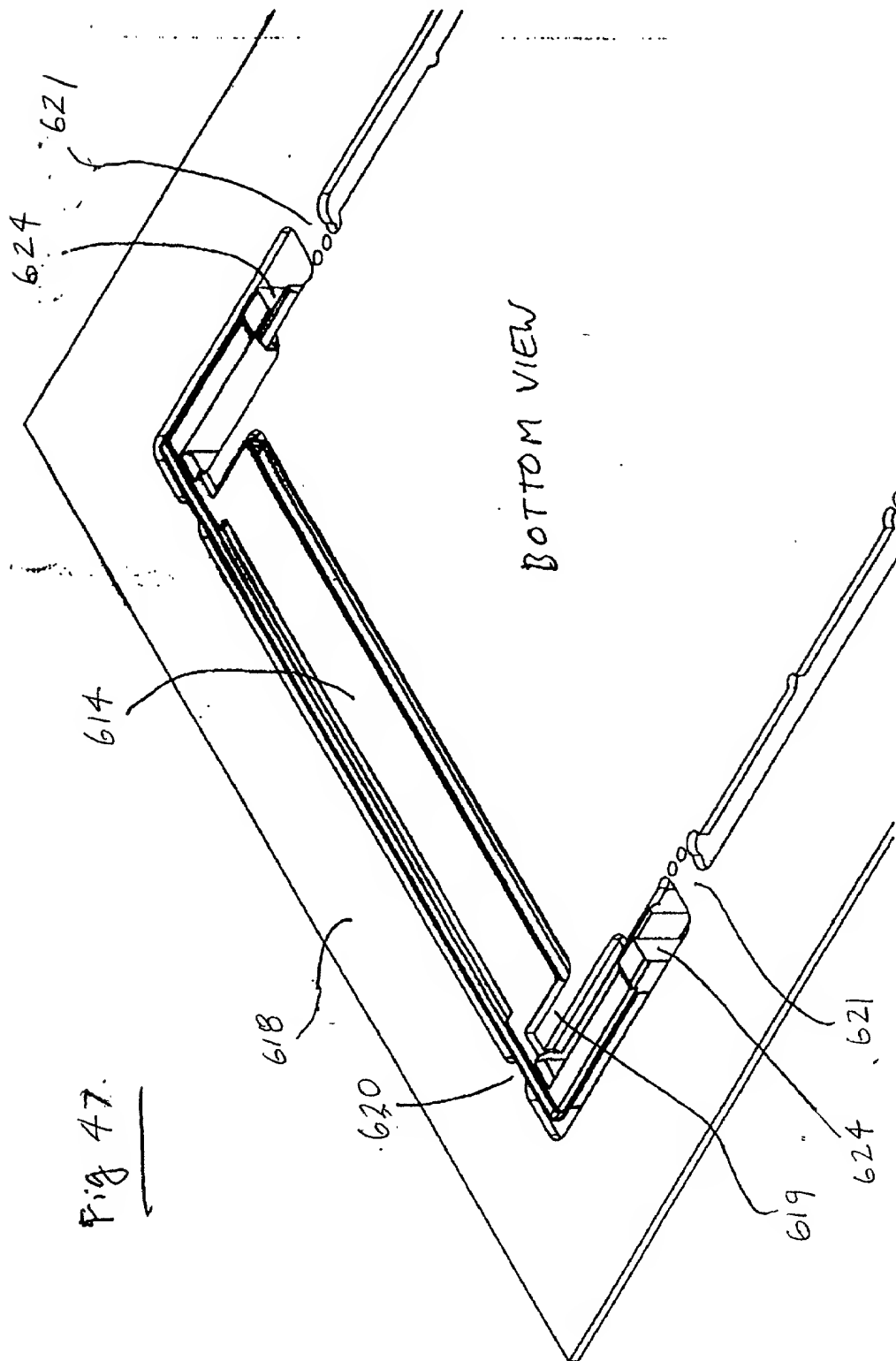


Fig. 46

4450c

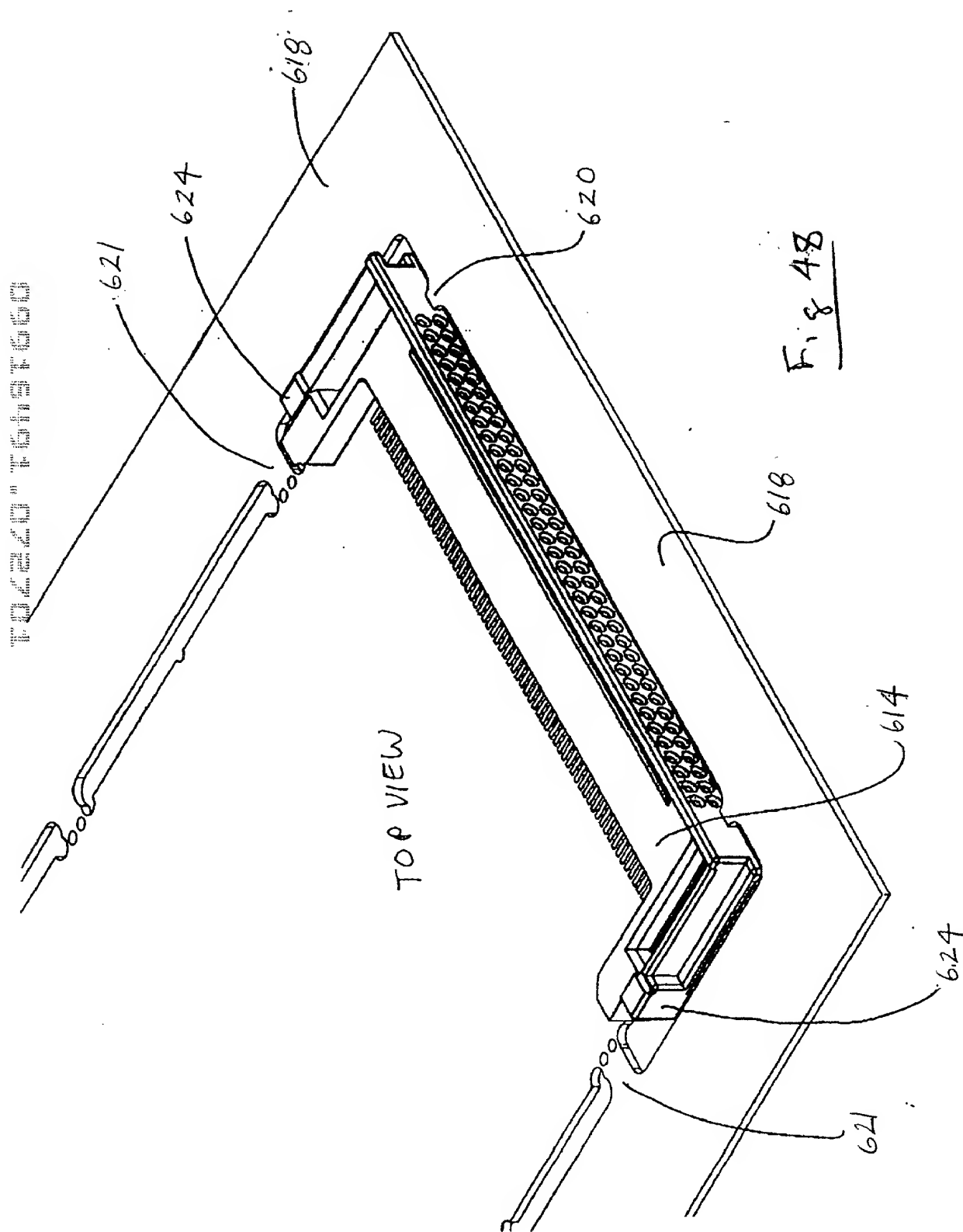
36/42

FIG. 47



4450C

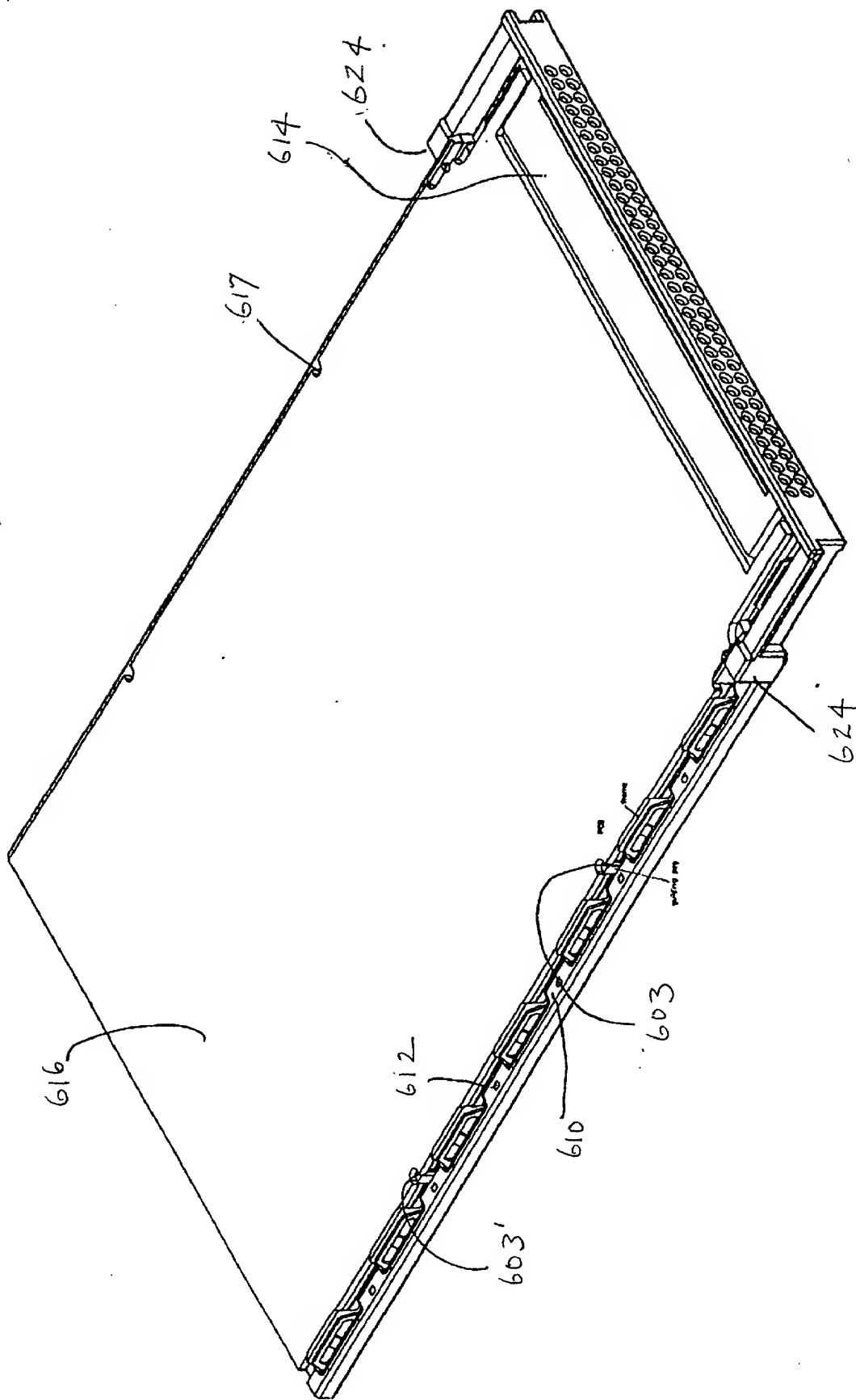
37/42



4450C

38/42

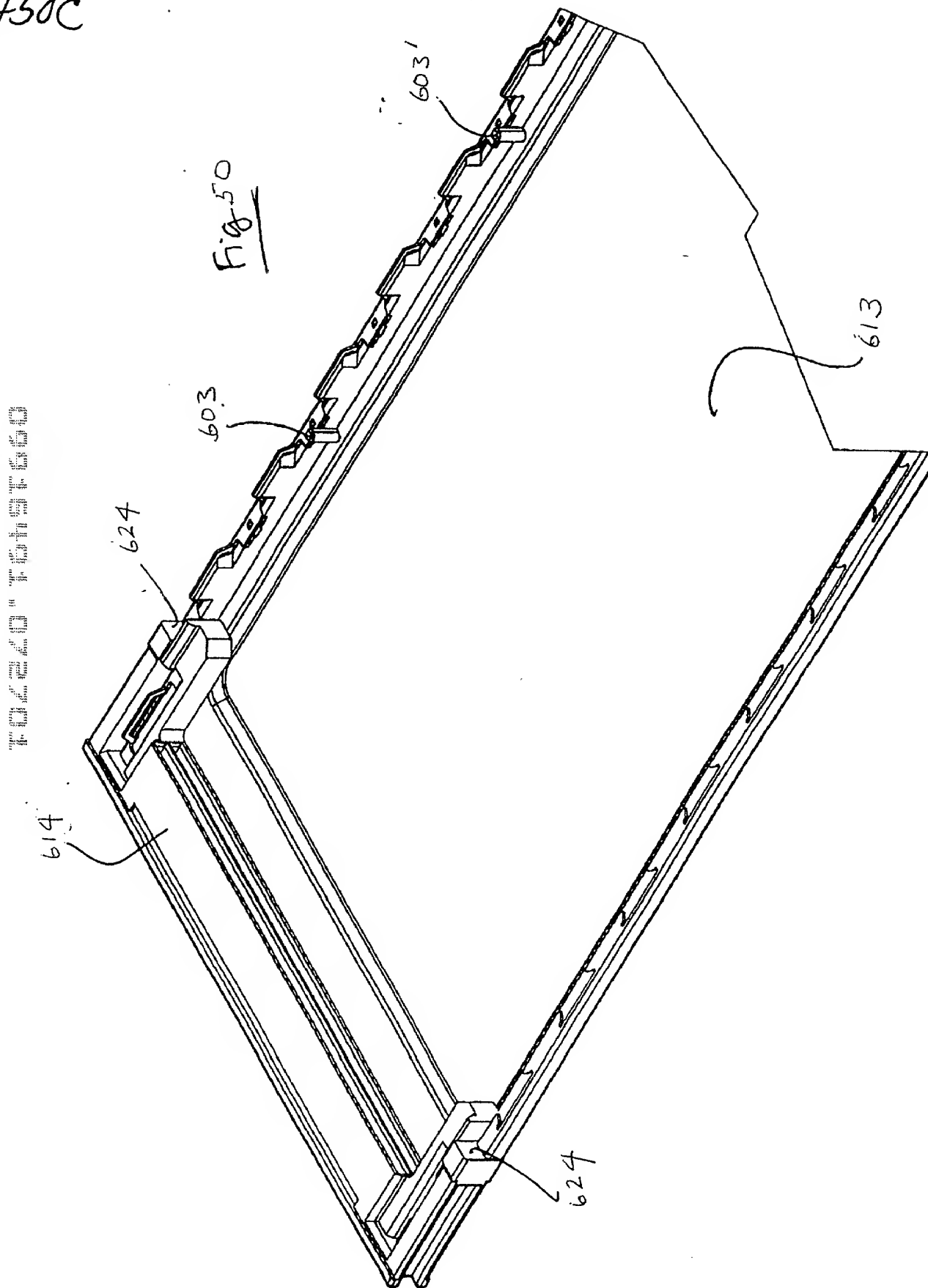
Fig. 49



4450C

39/42

Fig. 50



4450C

40/42

4450C 40/42

Frame fixed into one side of the cardshield

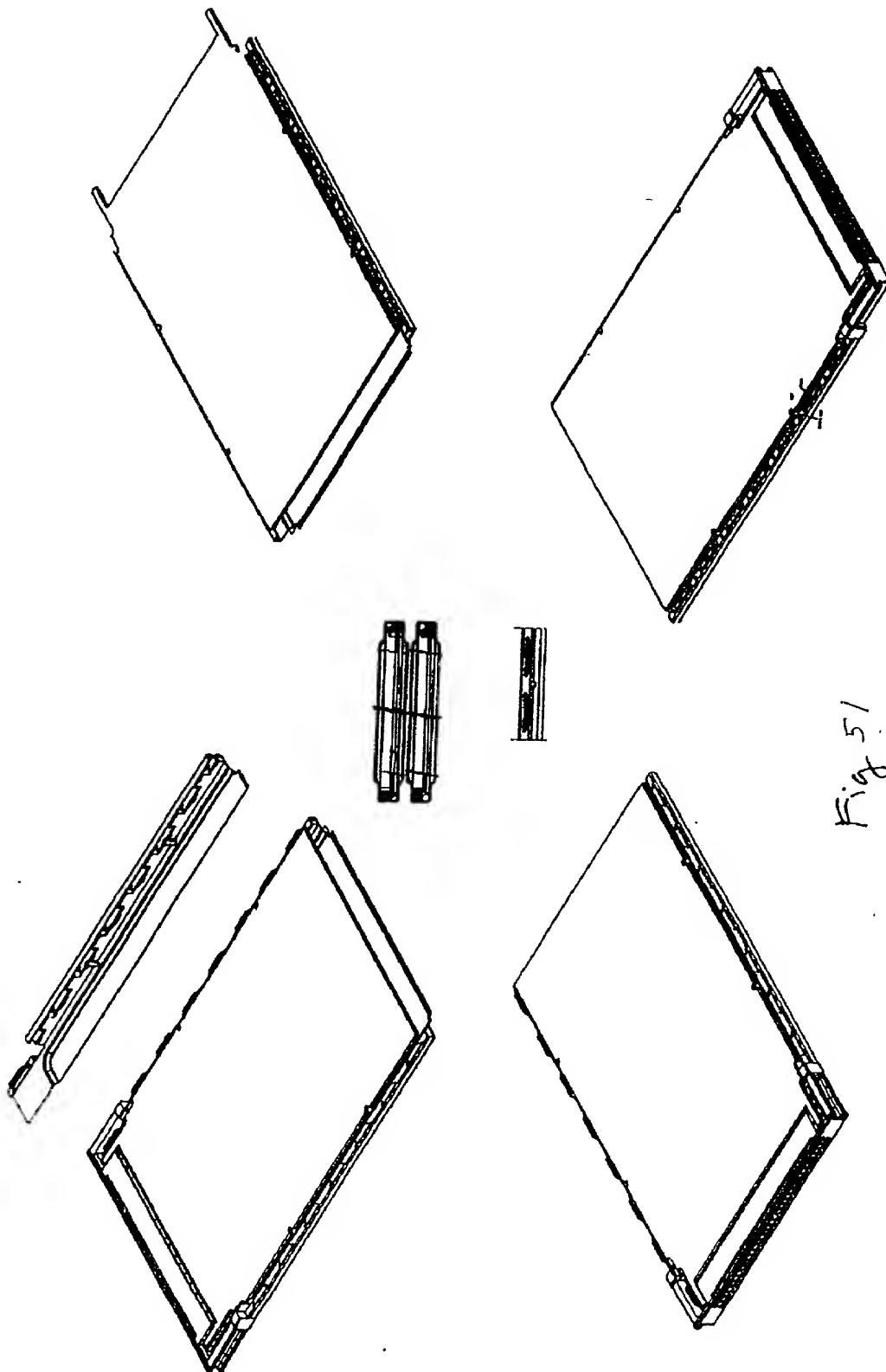
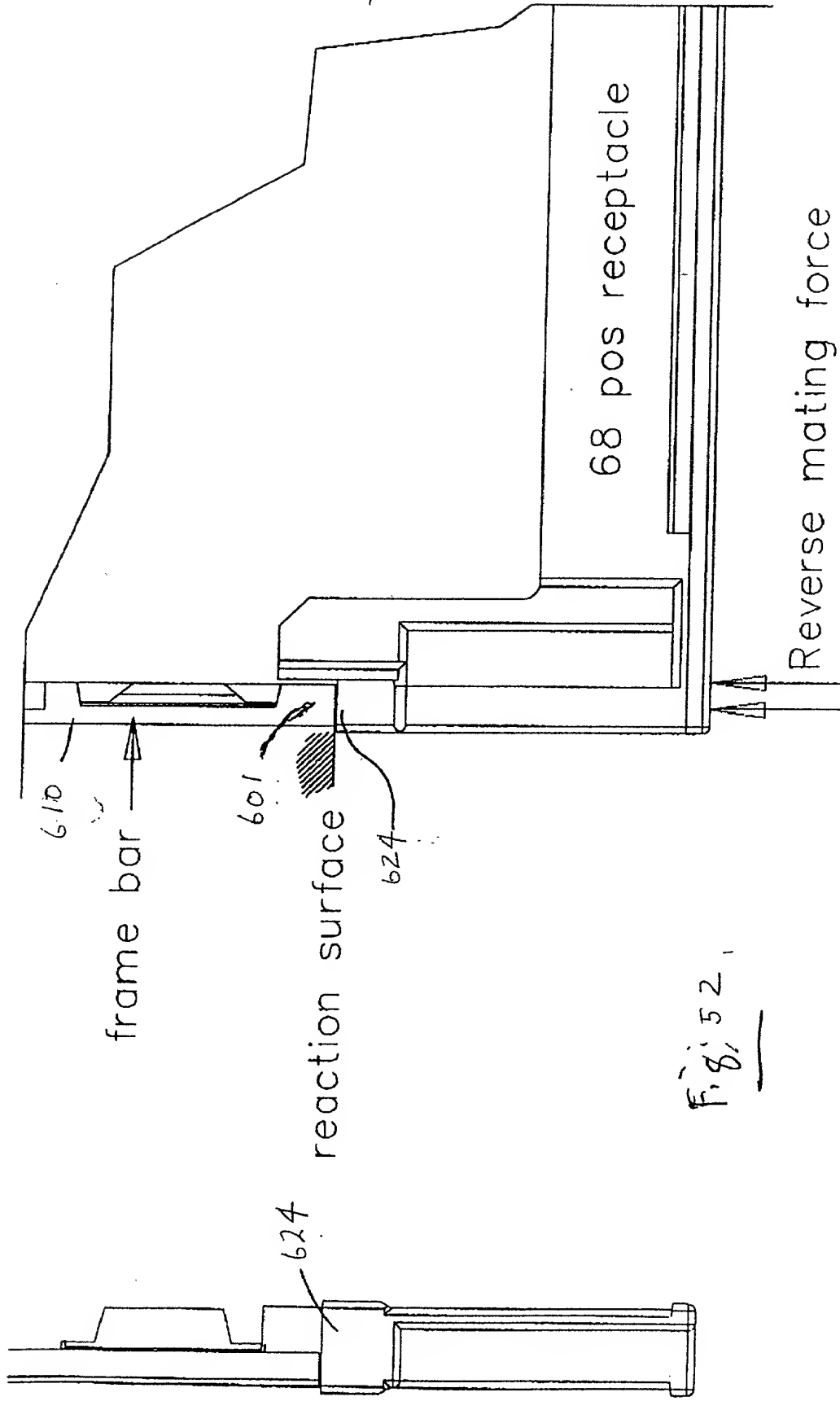


Fig 51



4450c

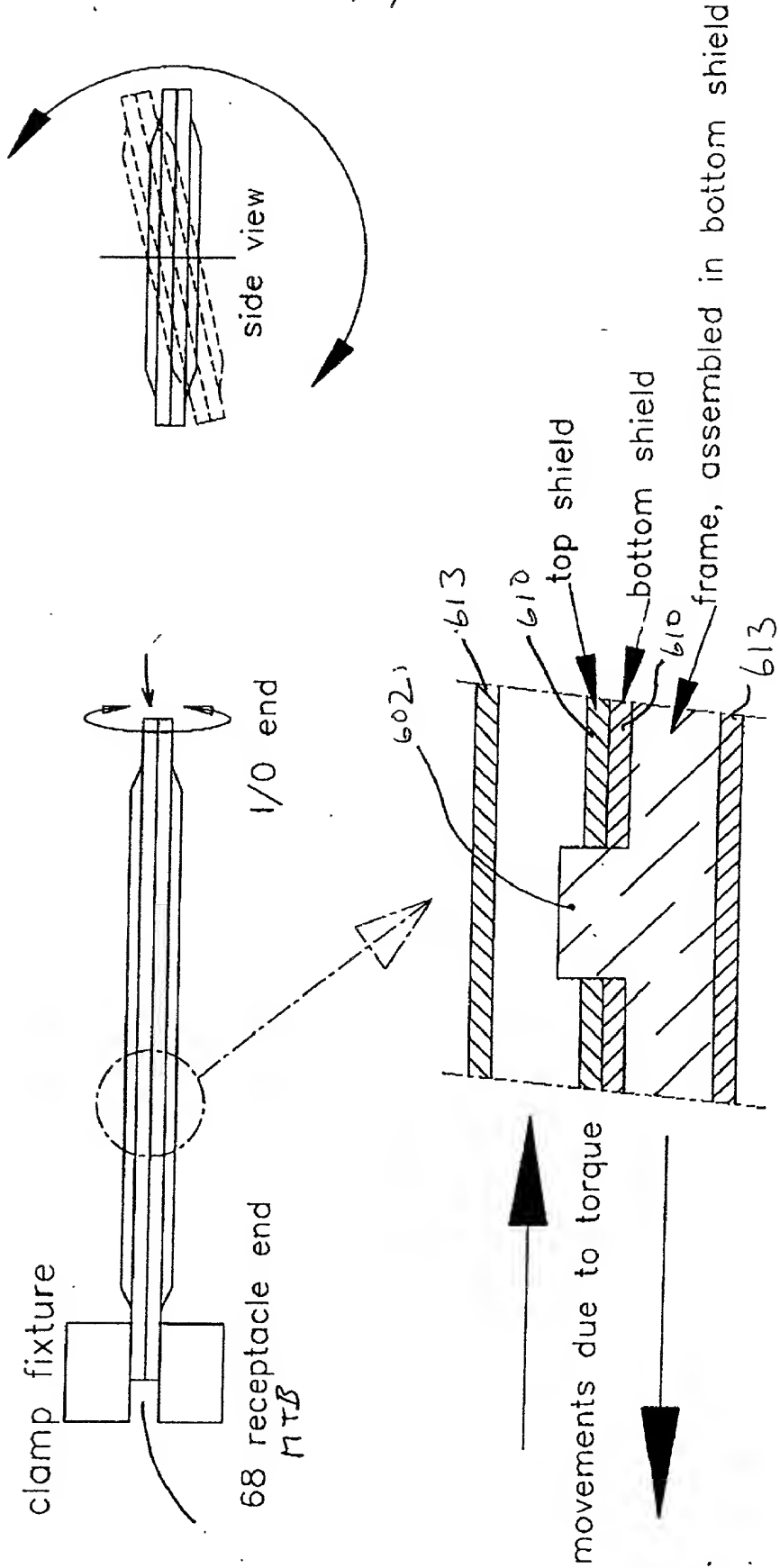
41/42



side and top view of the frame support on back of coding key

4450 c

42/42



torque test

Fig 53